



CENTER OF TECHNOLOGICAL INITIATIVES, LLC

info@cti-sumy.com.ua

Custom-made machines for you



Welding machine



Welding machine



Welding machine



Welding machine

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- 🌐 <http://cti-sumy.com.ua>
- ✉️ info@cti-sumy.com.ua
sales1@cti-sumy.com.ua
- FACEBOOK <https://www.facebook.com/cti.sumy>
- YOUTUBE <https://www.youtube.com/channel/UCyYGmKVZ2FwZnoX4RV8ls0g>

We recommend!



Vibration meter
Vibrosticker

This manual is brought to you by CTI LLC.

We have more than 10 years of experience in machine building and will gladly help you to increase productivity at your manufacturing facility!

Taking into account the peculiarities of your manufacture we can make a custom machine that will help you simplify the production process.

Contacts:

<http://www.vibrosticker.com>

<http://www.ntk.net.ua/priboryi-lavina?lang=en>

<https://www.linkedin.com/company/lavina-vibro>

ntk.vdk@gmail.com

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FADAL MACHINING CENTERS

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FANUC WIRING DIAGRAM

1.0 WRG-0126

2.0 WRG-0127

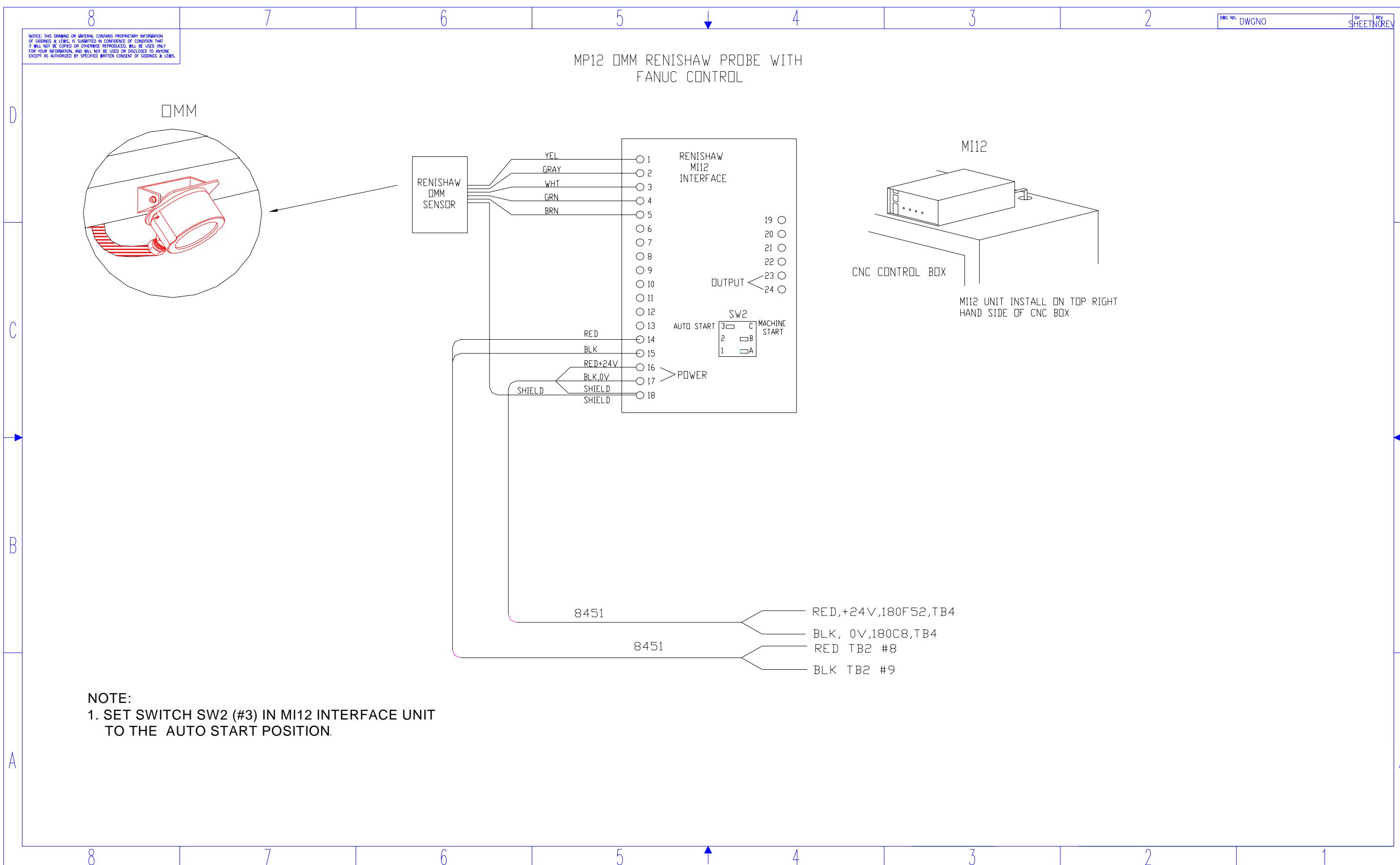
3.0 WRG-0133

4.0 WRG-0136

5.0 WRG-0140

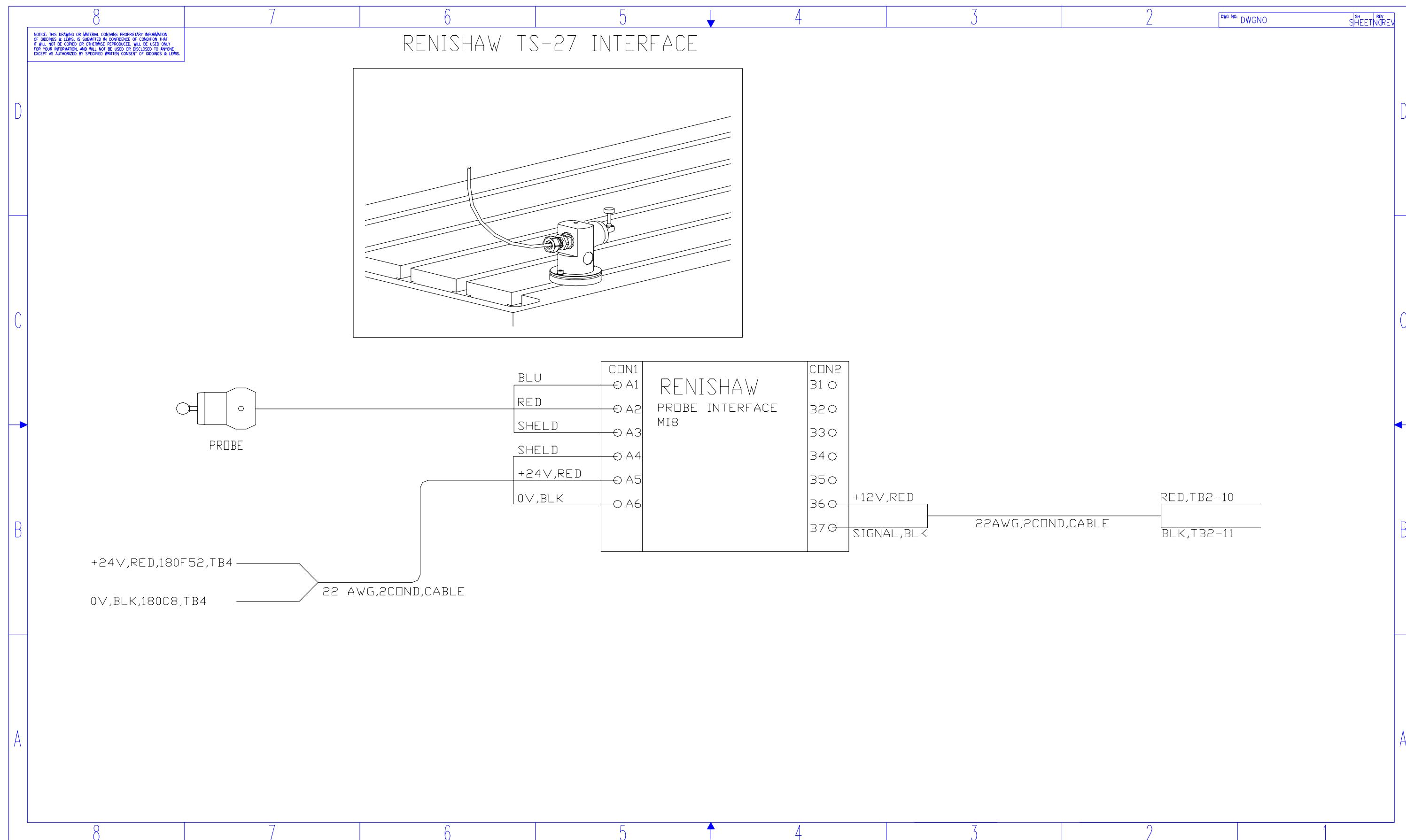


1.1 MP12_0MM_FANUC_CNT

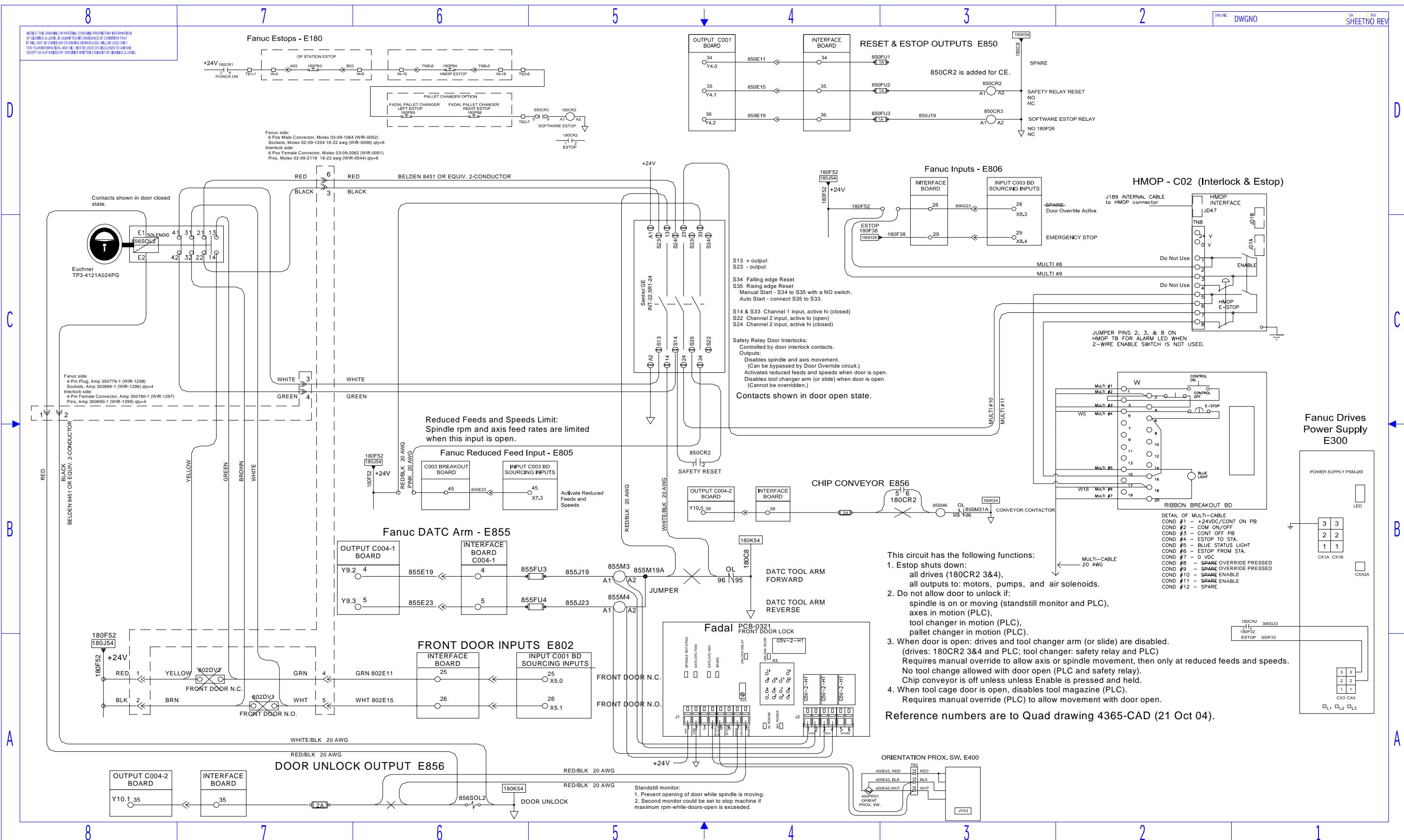


2.0 WRG-0127_A

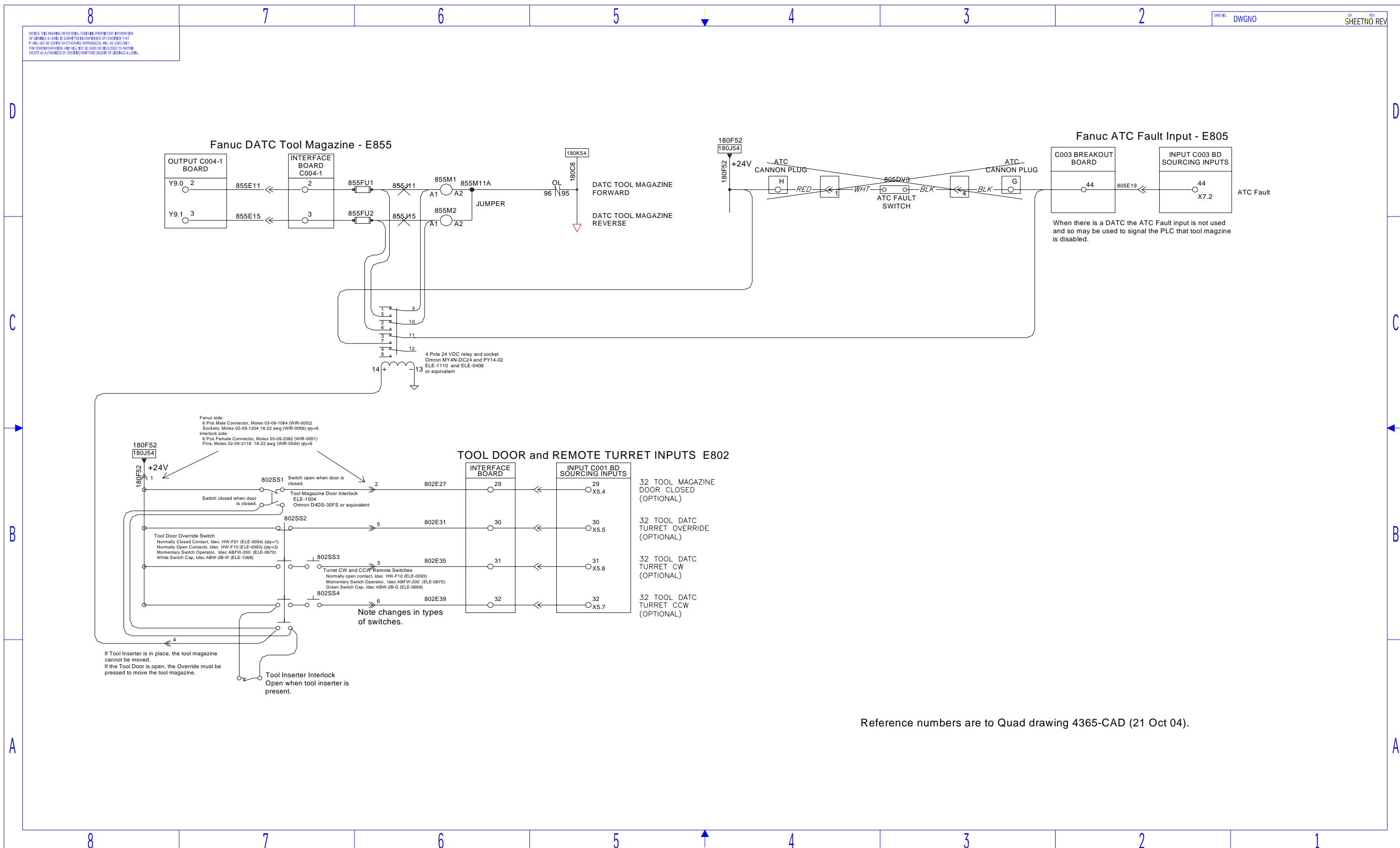
2.1 TS27_PROBE_FANUC



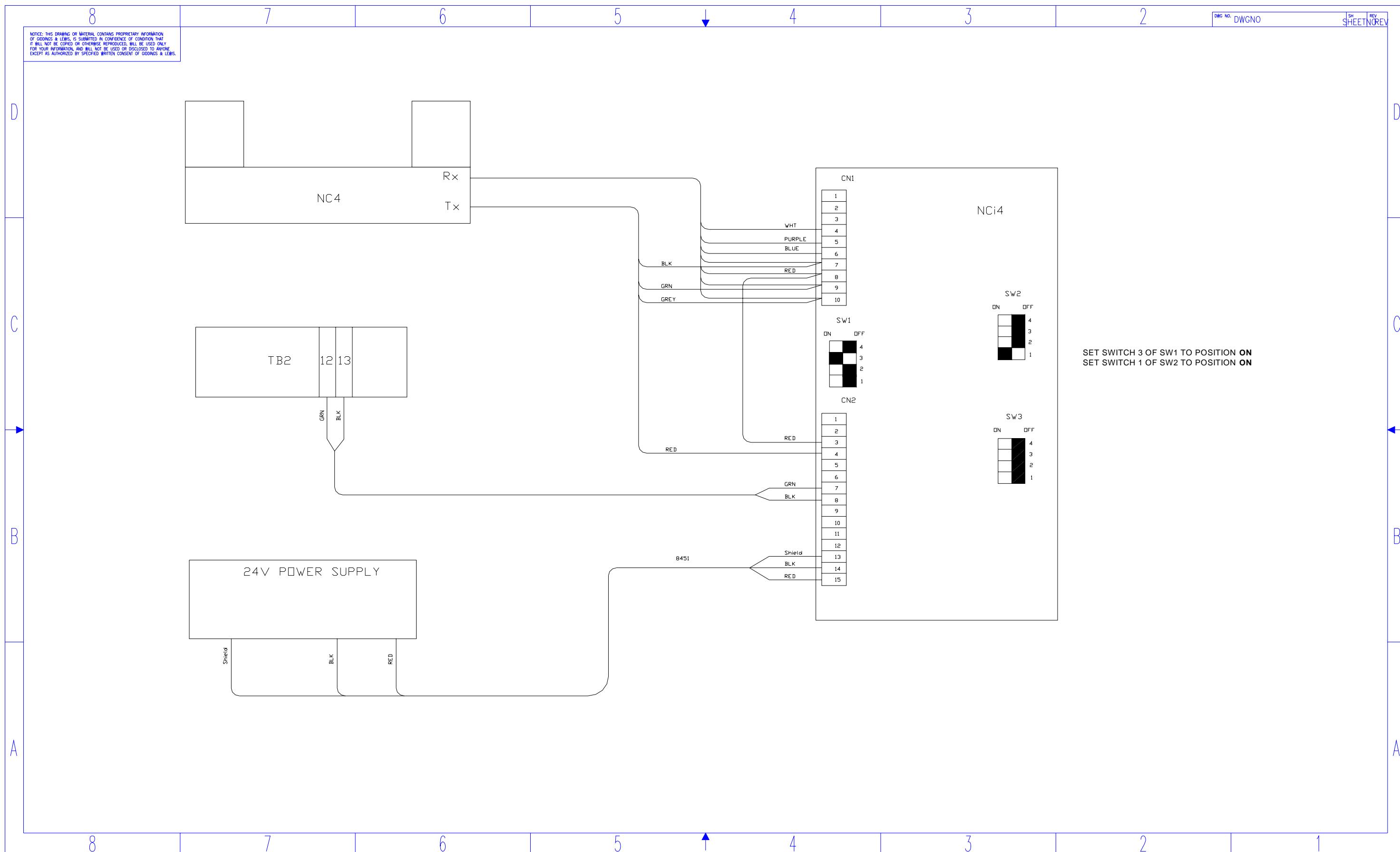
3.1 FANUC OPERATOR DOOR INTERLOCK VMC_SHT1



3.2 FANUC TOOL DOOR INTERLOCK VMC_SHT2



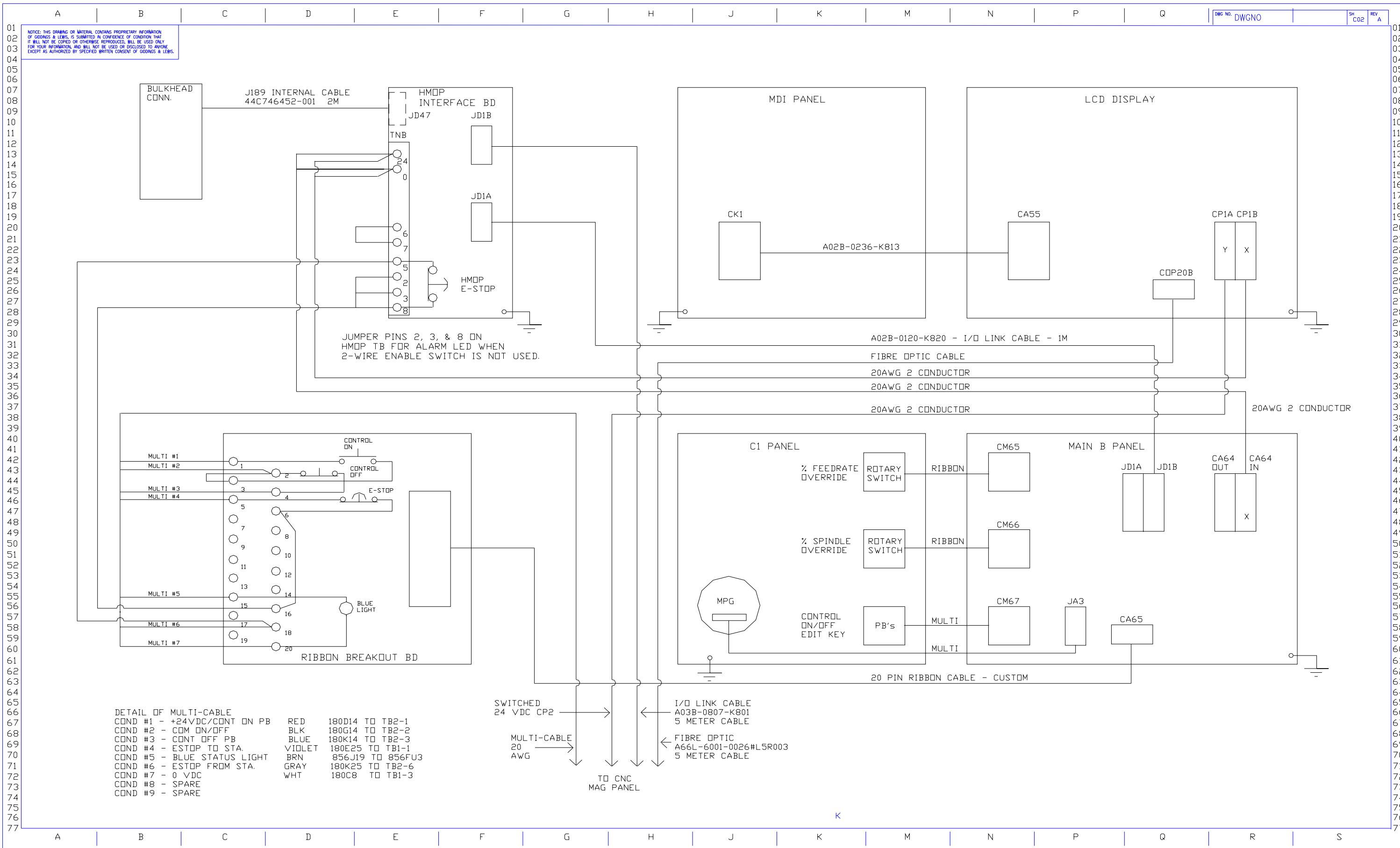
4.1 FANUC NC4 PROBE



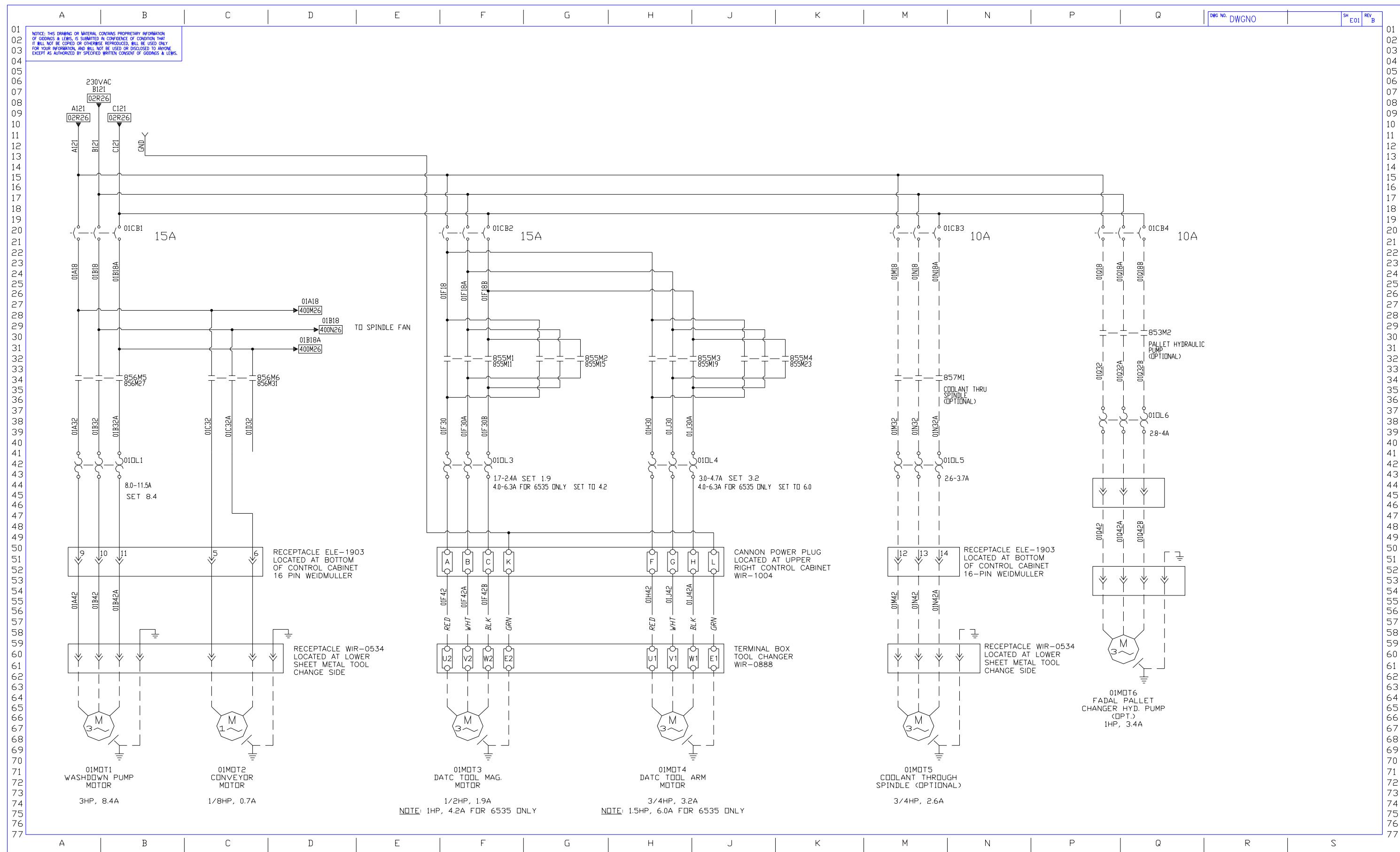
5.1 OR 01_DRAWING STANDARDS AND INDEX

A	B	C	D	E	F	G	H	J	K	M	N	P	Q	DWG NO	DWGNO	SH R01	REV A
<small>01 NOTICE: THIS DRAWING OR MATERIAL CONTAINS PROPRIETARY INFORMATION 02 OF GODDINGS & LEWIS. IS SUBMITTED IN CONFIDENCE OF CONDITION THAT 03 IT WILL NOT BE COPIED OR OTHERWISE REPRODUCED, WILL BE USED ONLY 04 FOR THE PURPOSES FOR WHICH IT WAS PROVIDED AND WILL NOT BE DISCLOSED TO ANYONE 05 EXCEPT AS AUTHORIZED BY SPECIFIED WRITTEN CONSENT OF GODDINGS & LEWIS.</small>																	

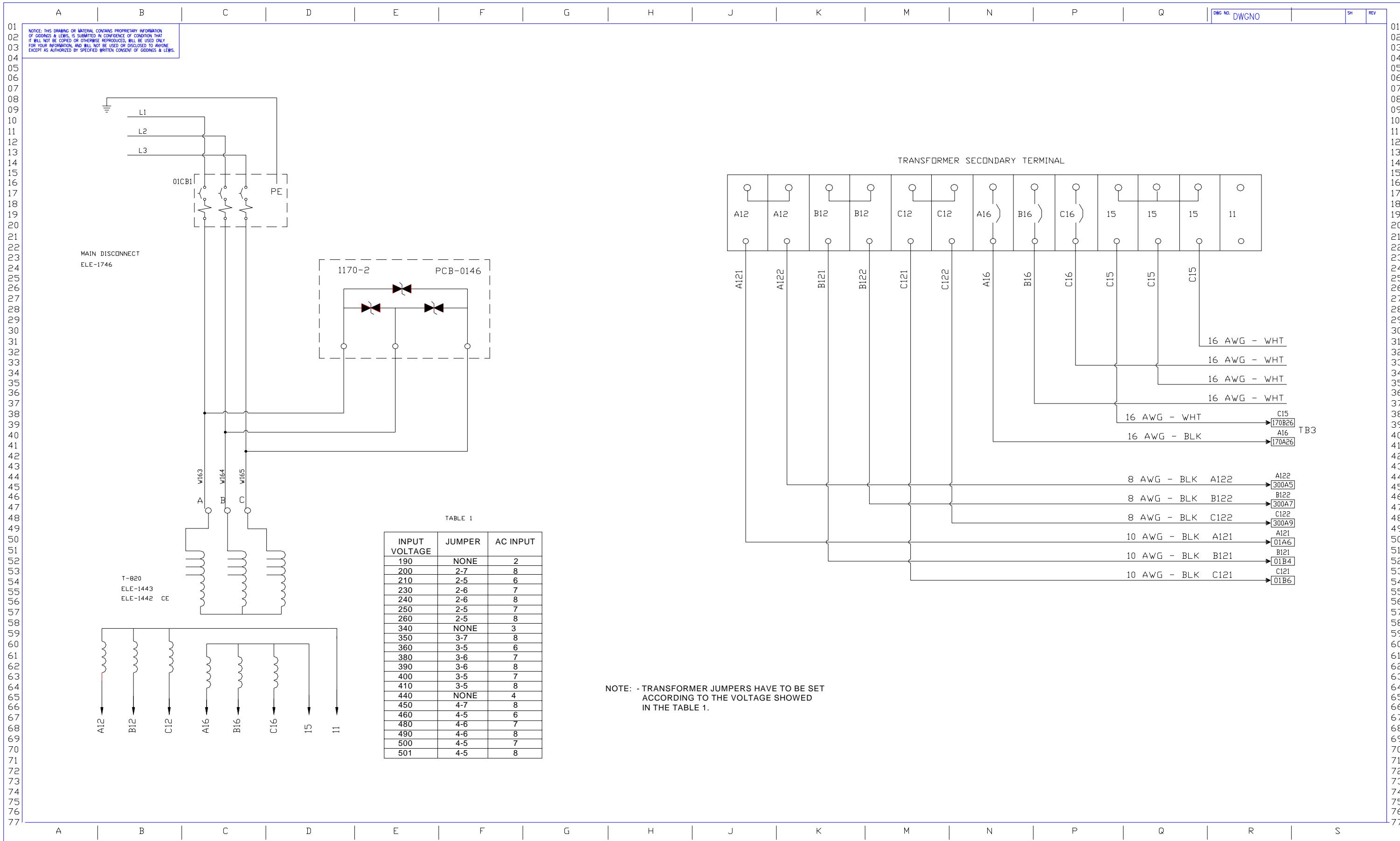
5.2 C02_OPERATOR STATIONS COMMUNICATION 1 LINE OVERVIEW



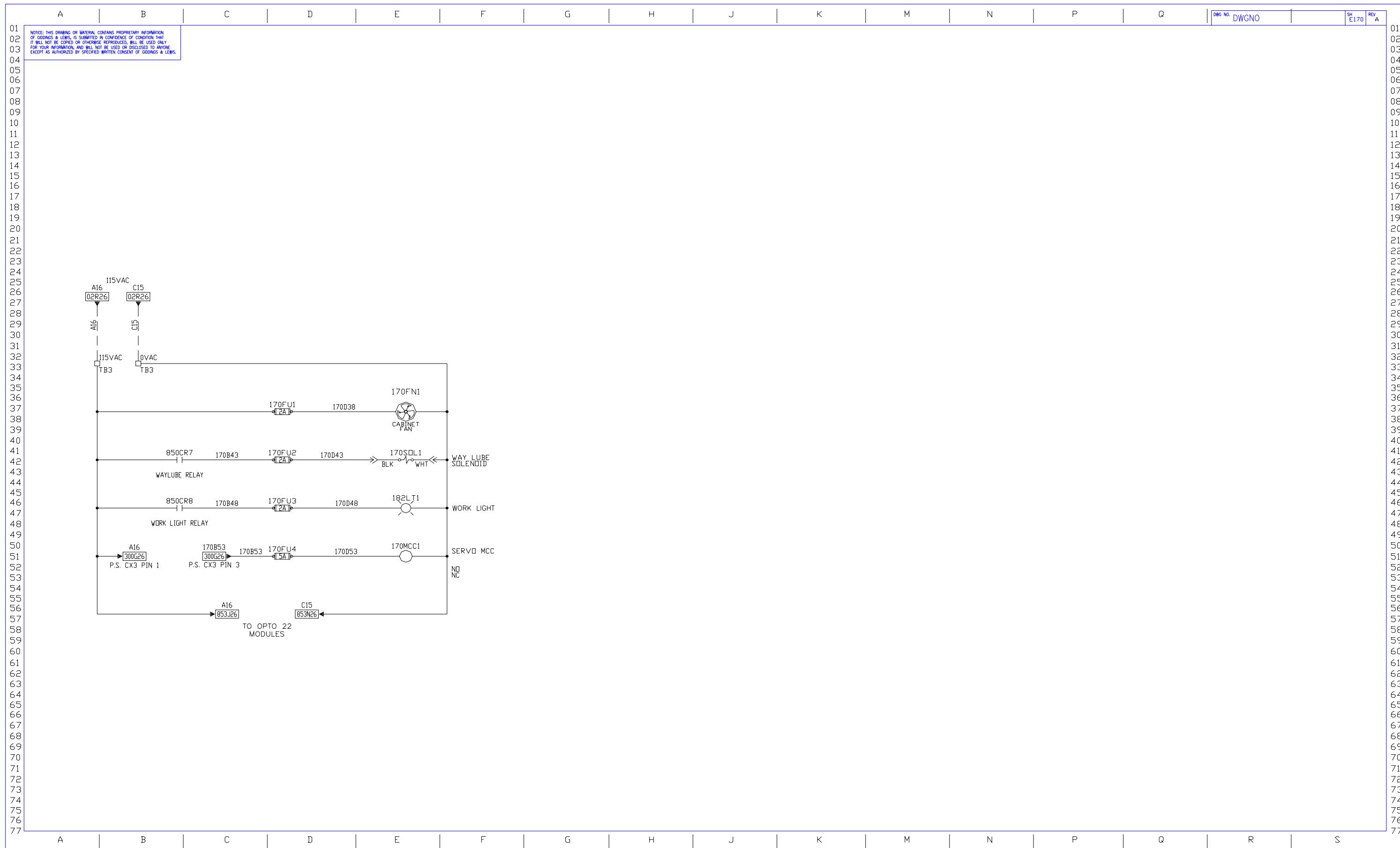
5.3 E01_230VAC POWER DISTRIBUTION



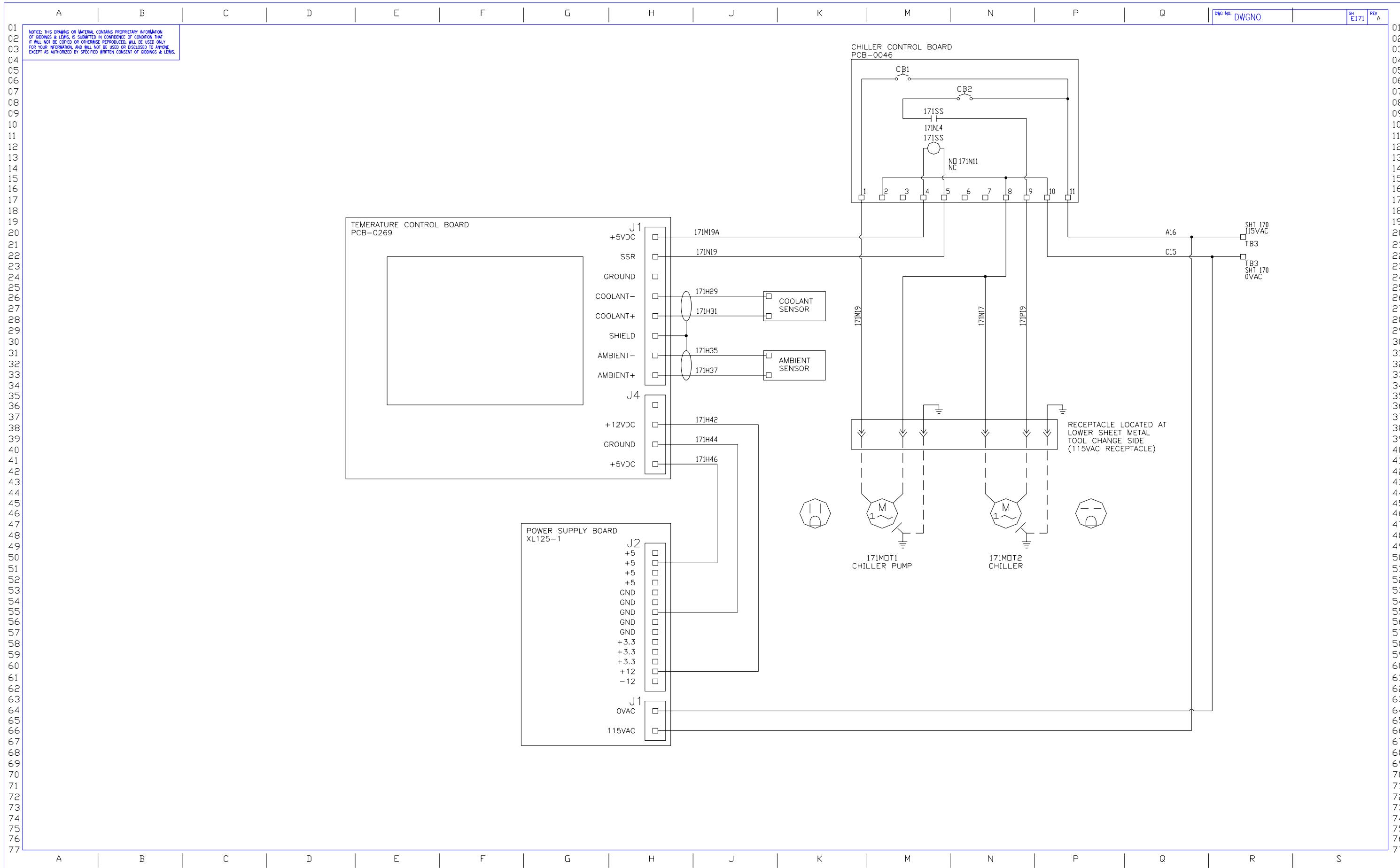
5.4 E02_FADAL SUPPLIED TRANSFORMER DETAIL



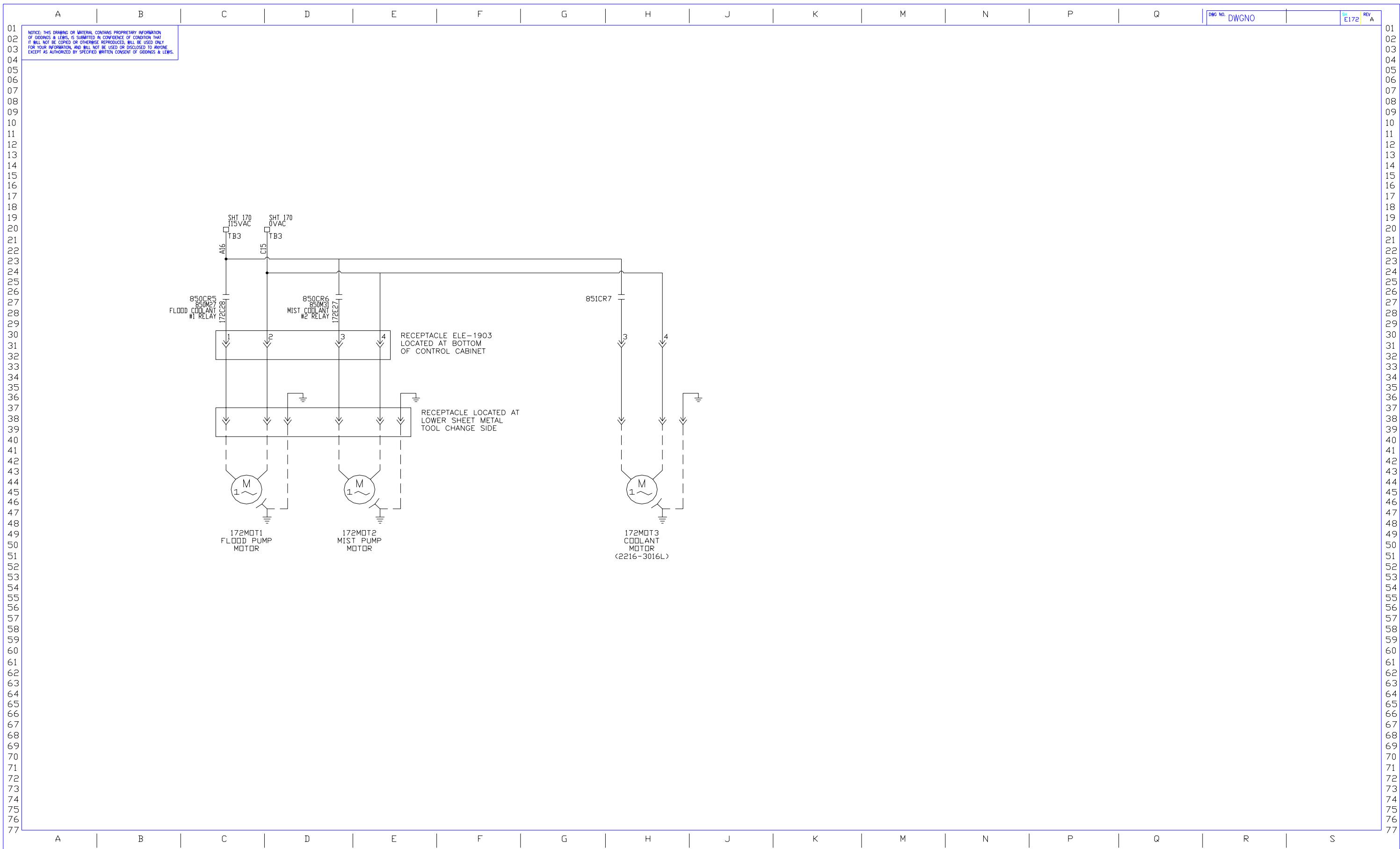
5.5 E170_115VAC POWER DISTRIBUTION_SHT1



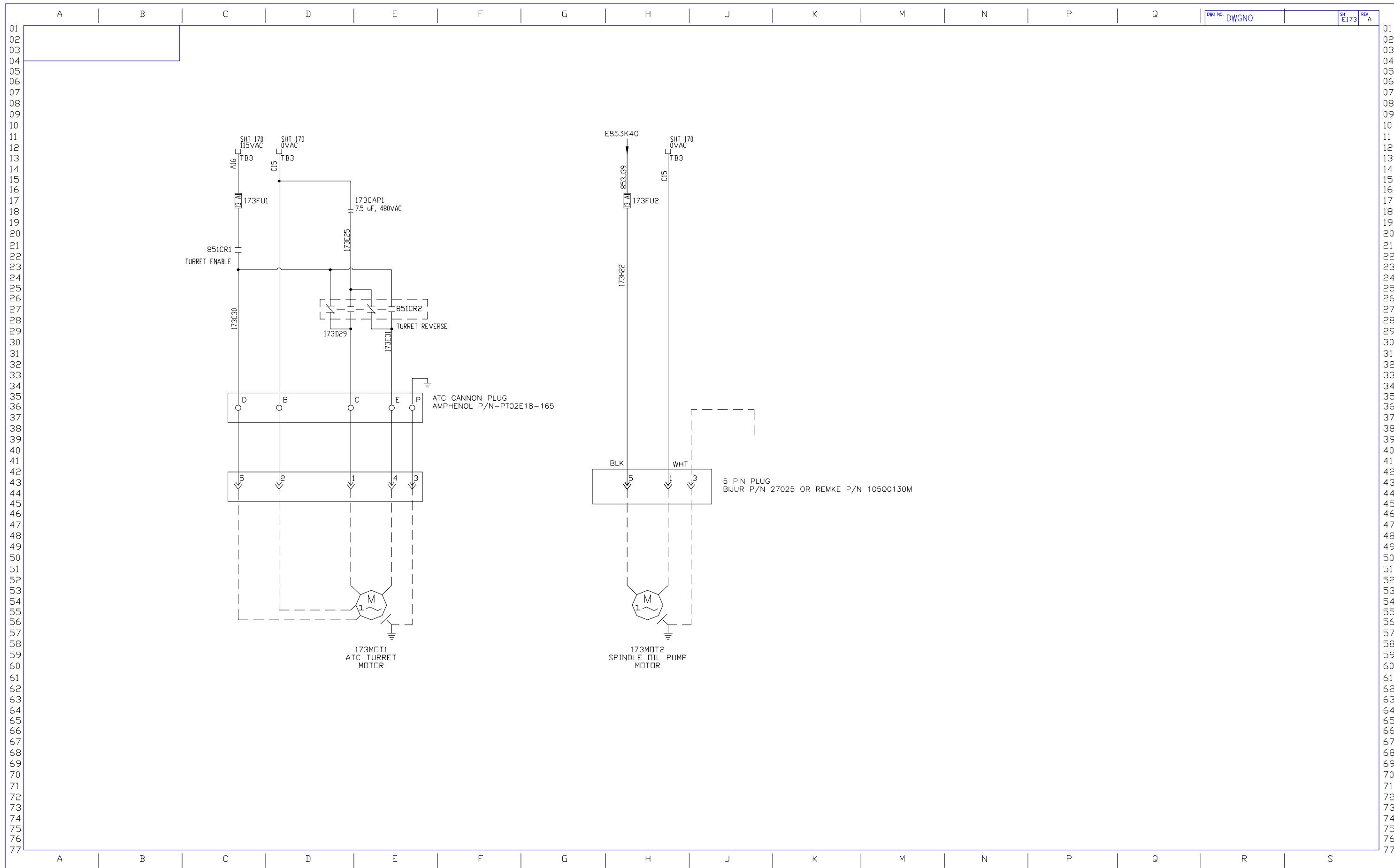
5.6 E171_115VAC POWER DISTRIBUTION_SHT2



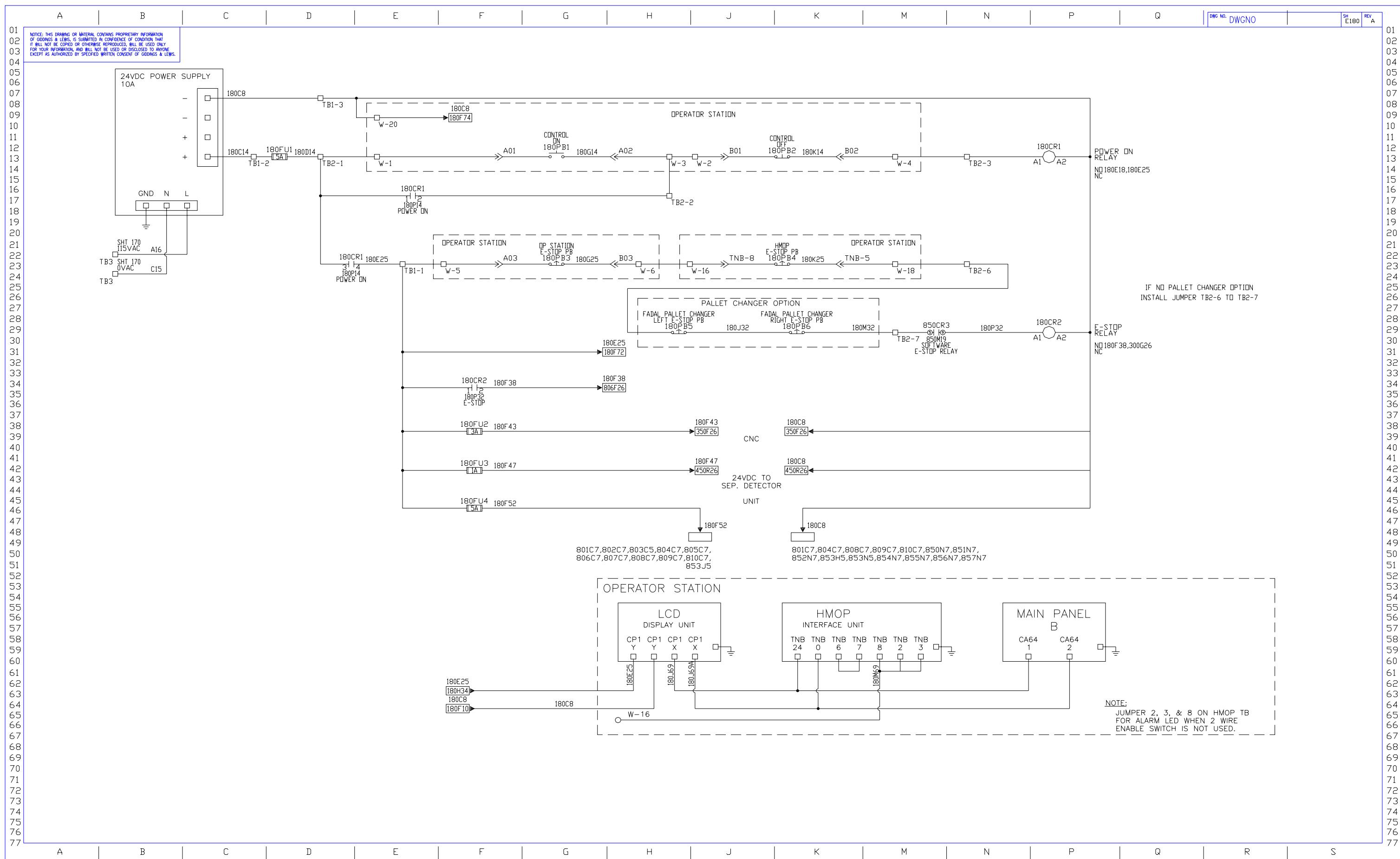
5.7 E172_115VAC POWER DISTRIBUTION_SHT3



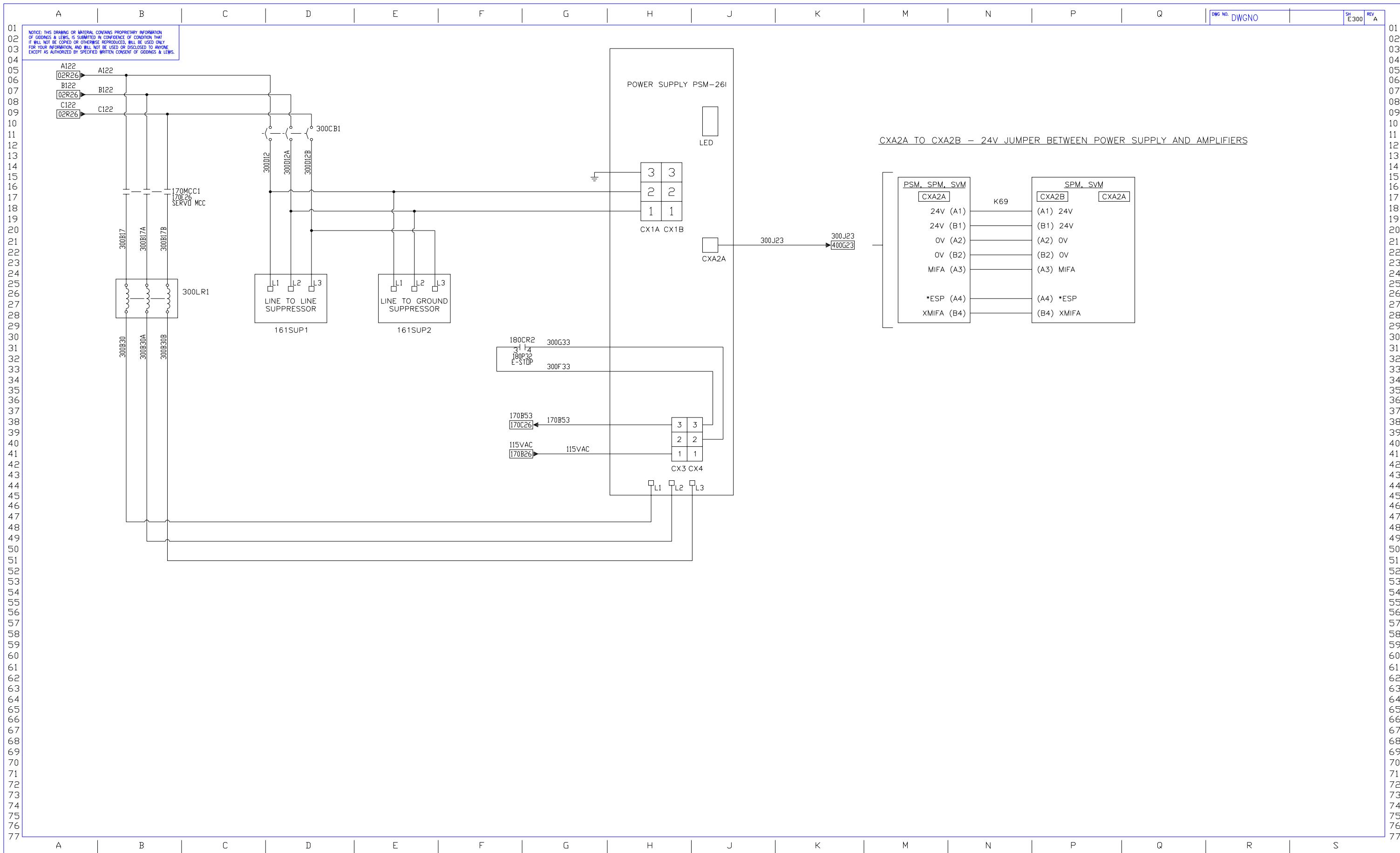
5.8 E173_115VAC POWER DISTRIBUTION_SHT4



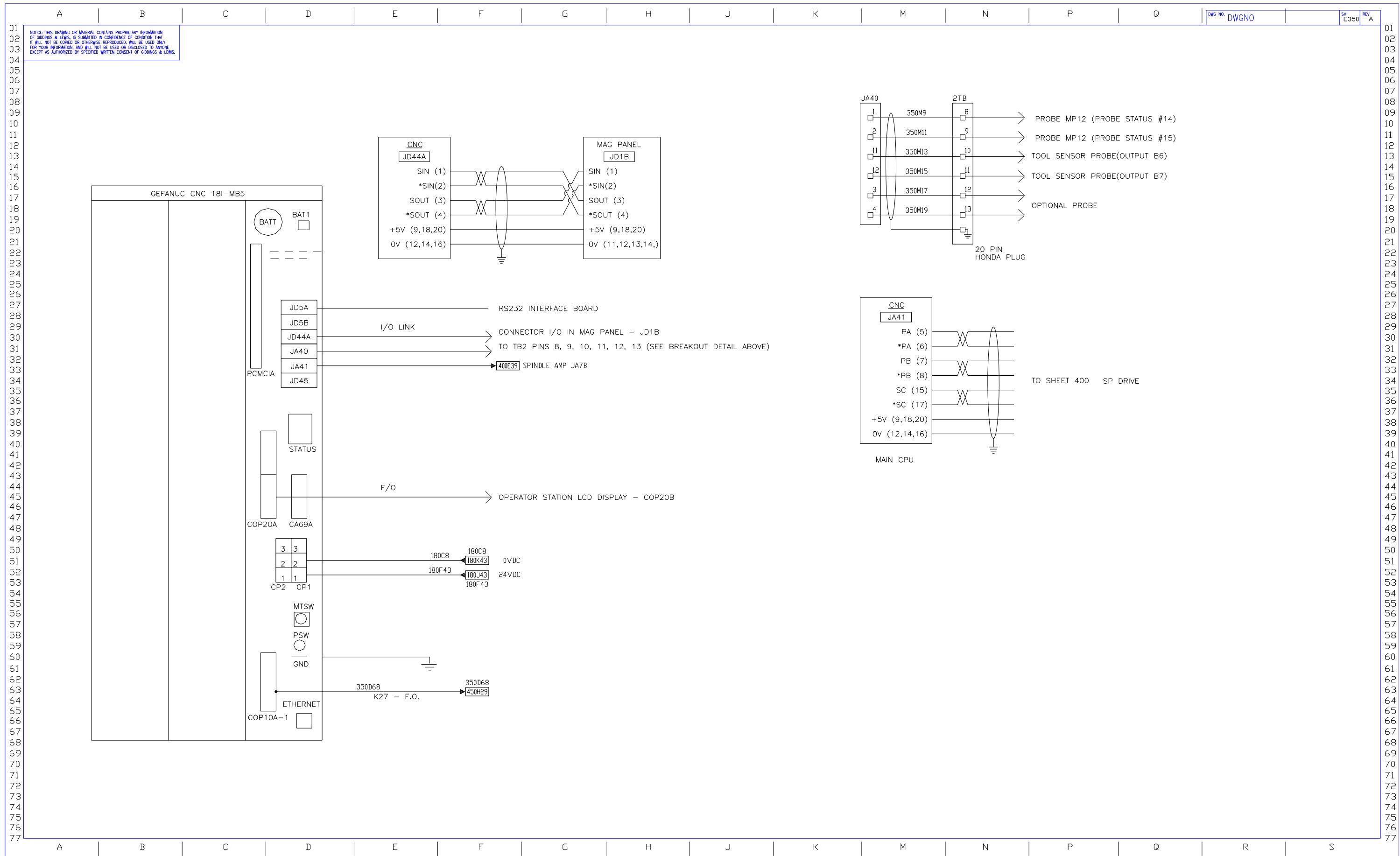
5.9 E180_24VDC POWER DISTRIBUTION



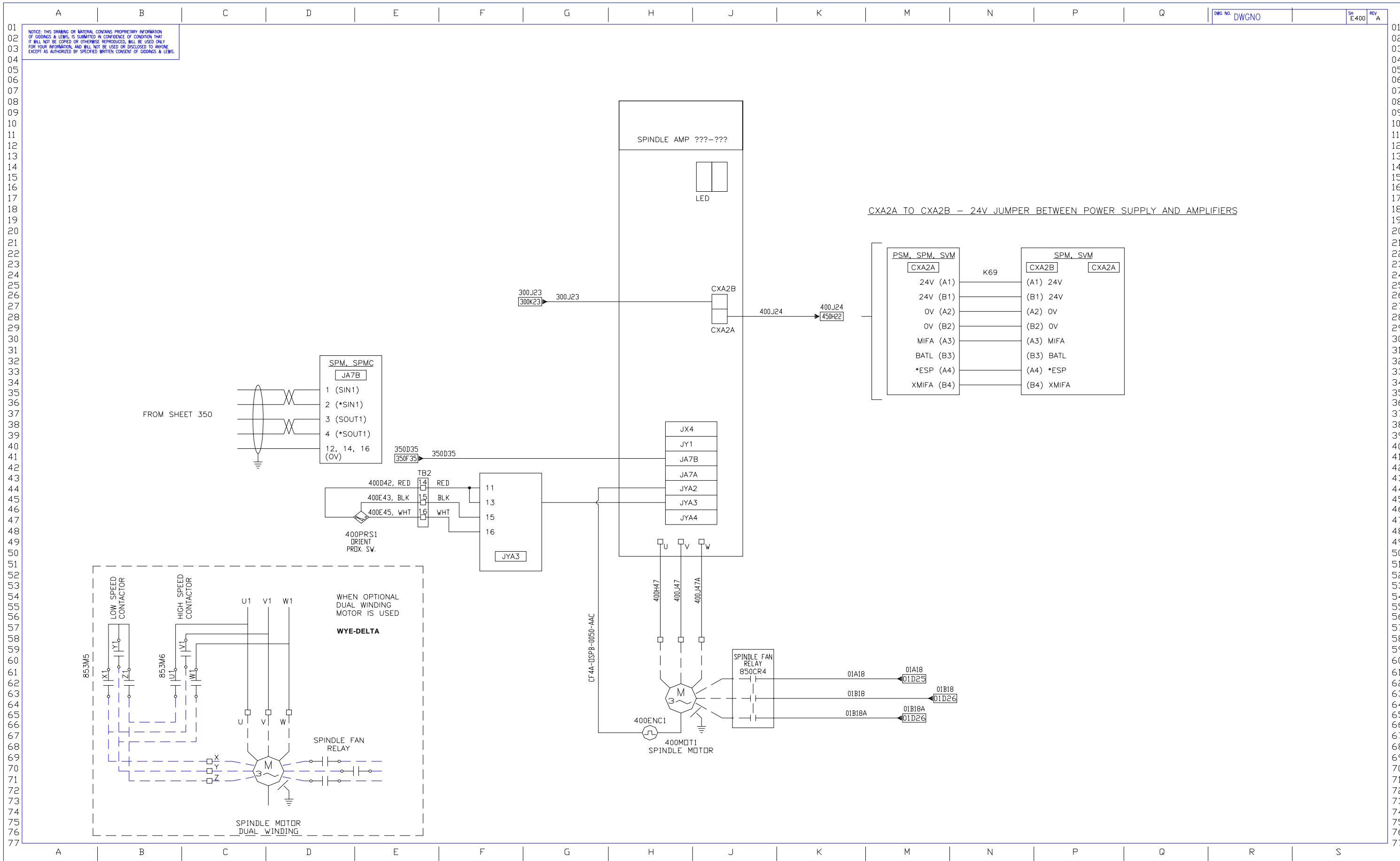
5.10 E300_DRIVES POWER SUPPLY WIRING DETAIL



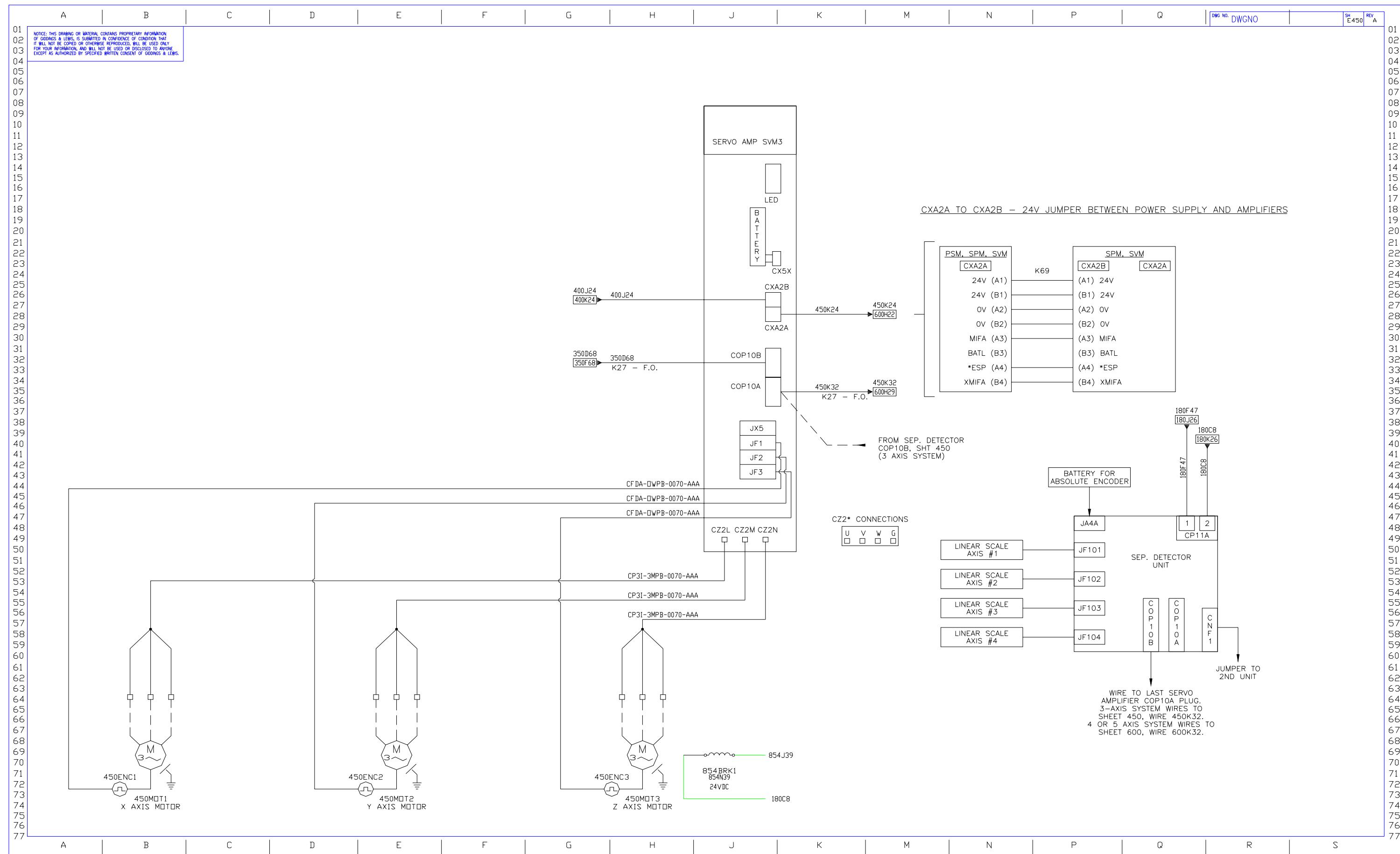
5.11 E350_DRIVES CNC CONTROL WIRING DETAIL



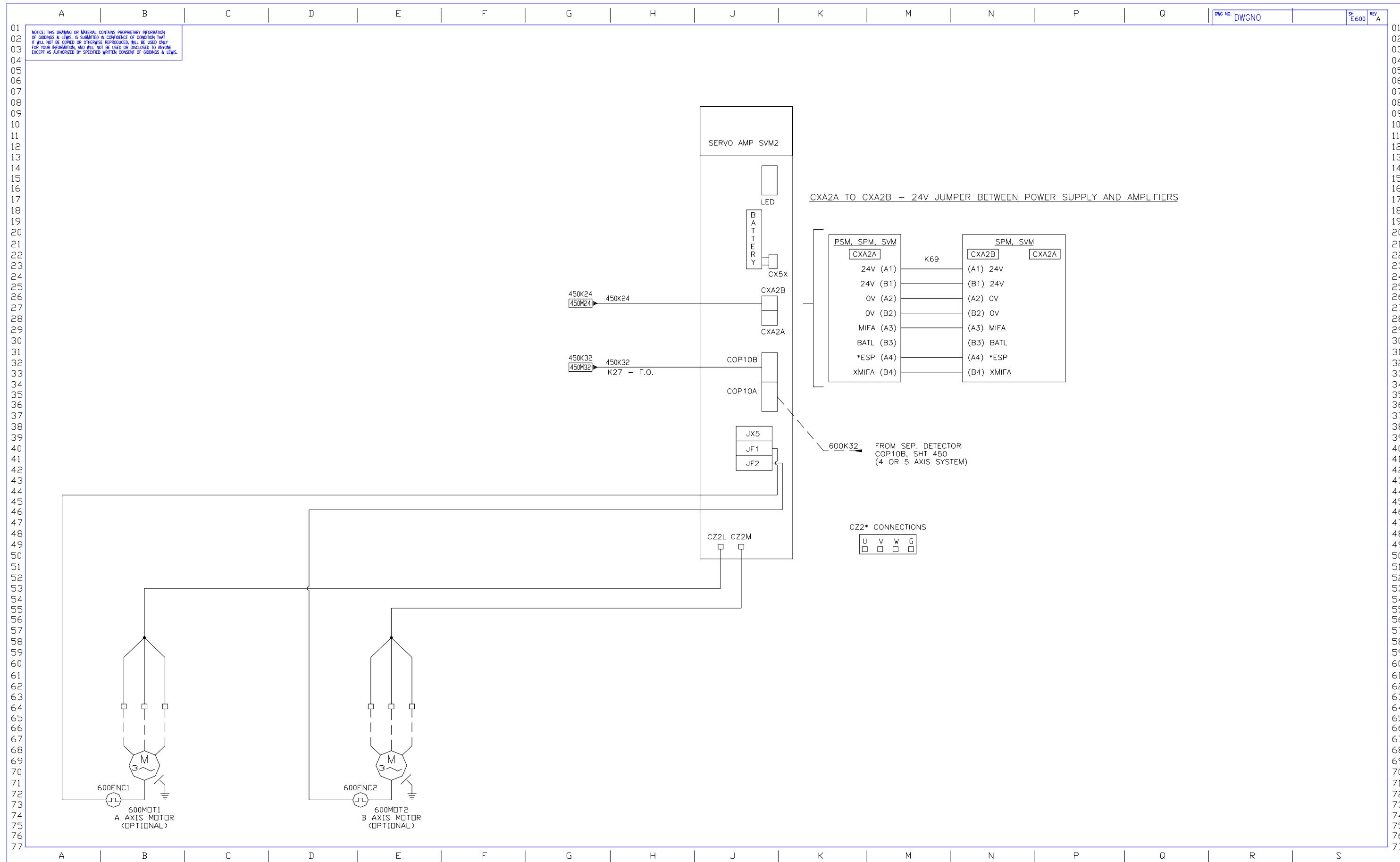
5.12 E400_SPINDLE AMP DRIVE WIRING DETAIL



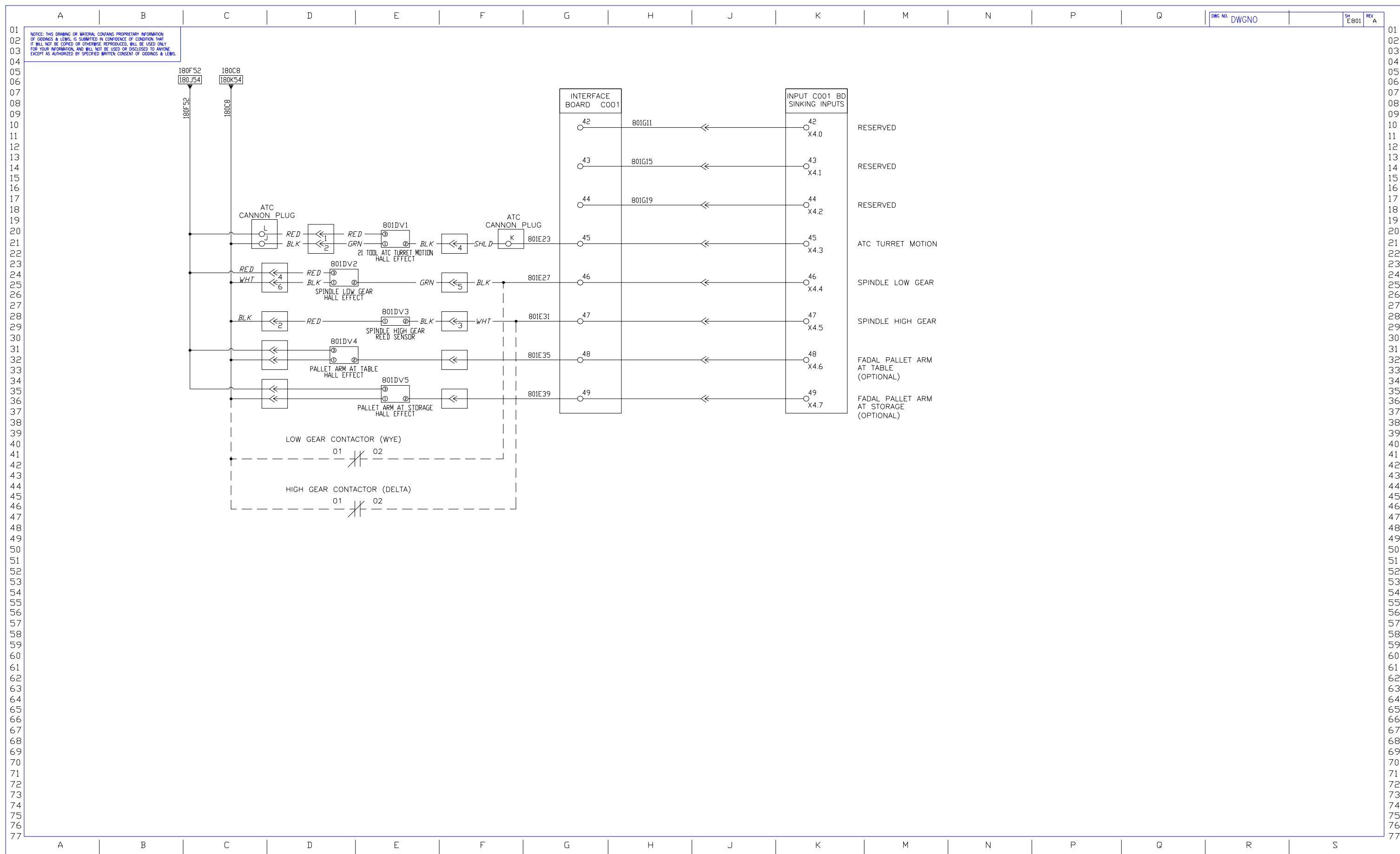
5.13 E450_SERVO AMP DRIVE WIRING DETAIL FOR X, Y, Z AXIS



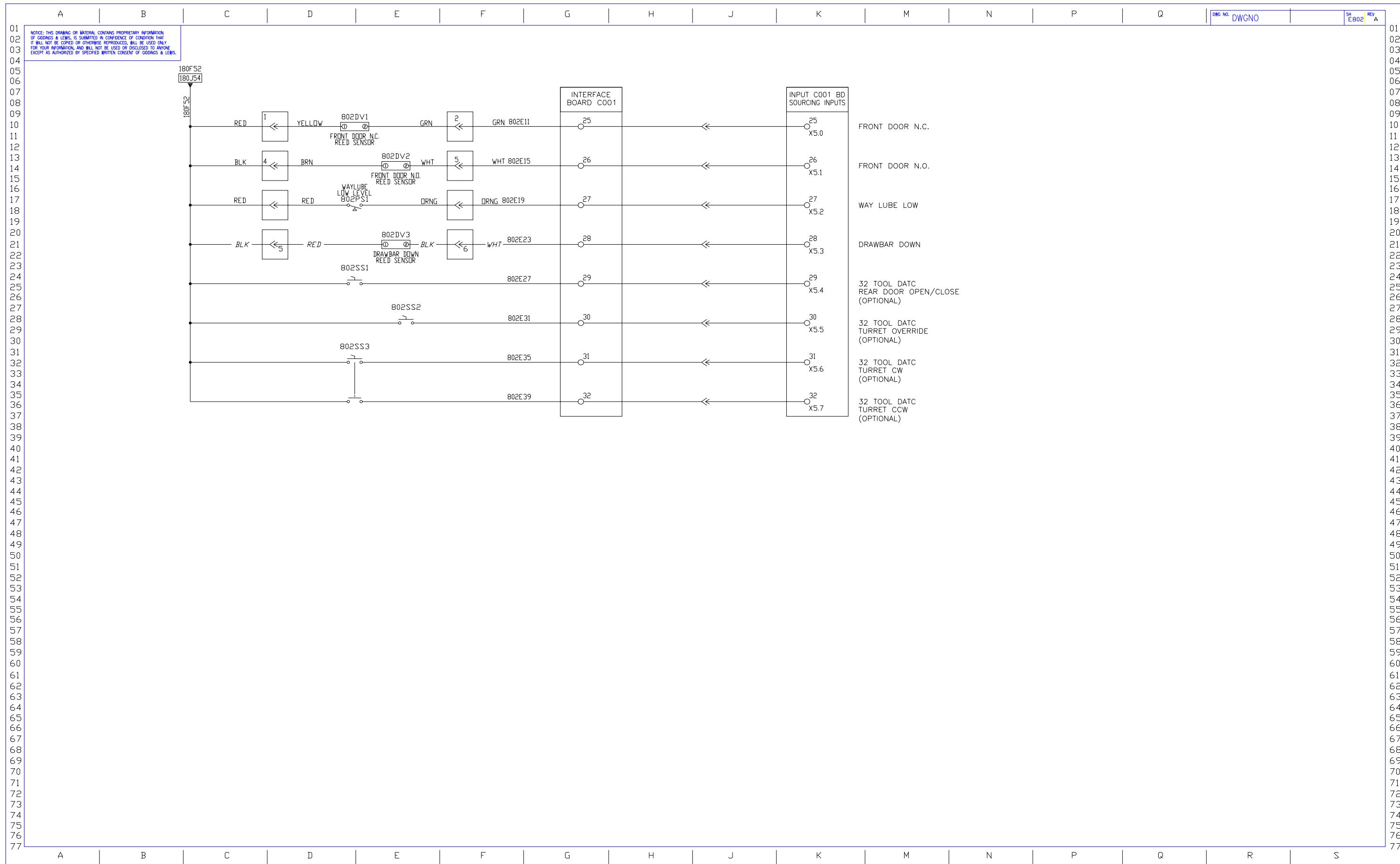
5.14 E600_OPTIONAL SERVO AMP DRIVE WIRING DETAIL FOR A & B AXIS MOTORS



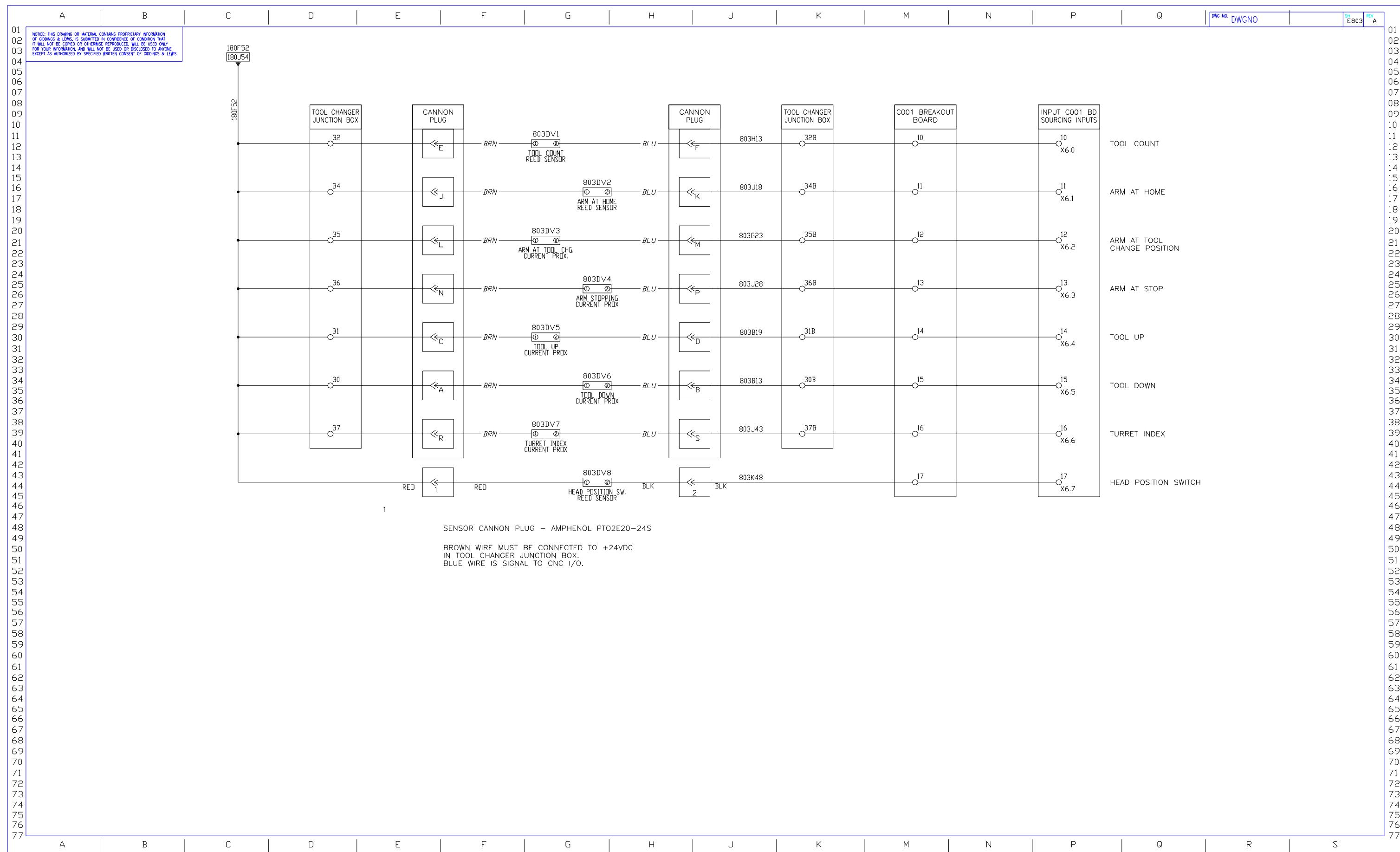
5.15 E801 INPUT CARD FOR C001 BOARD SHT1



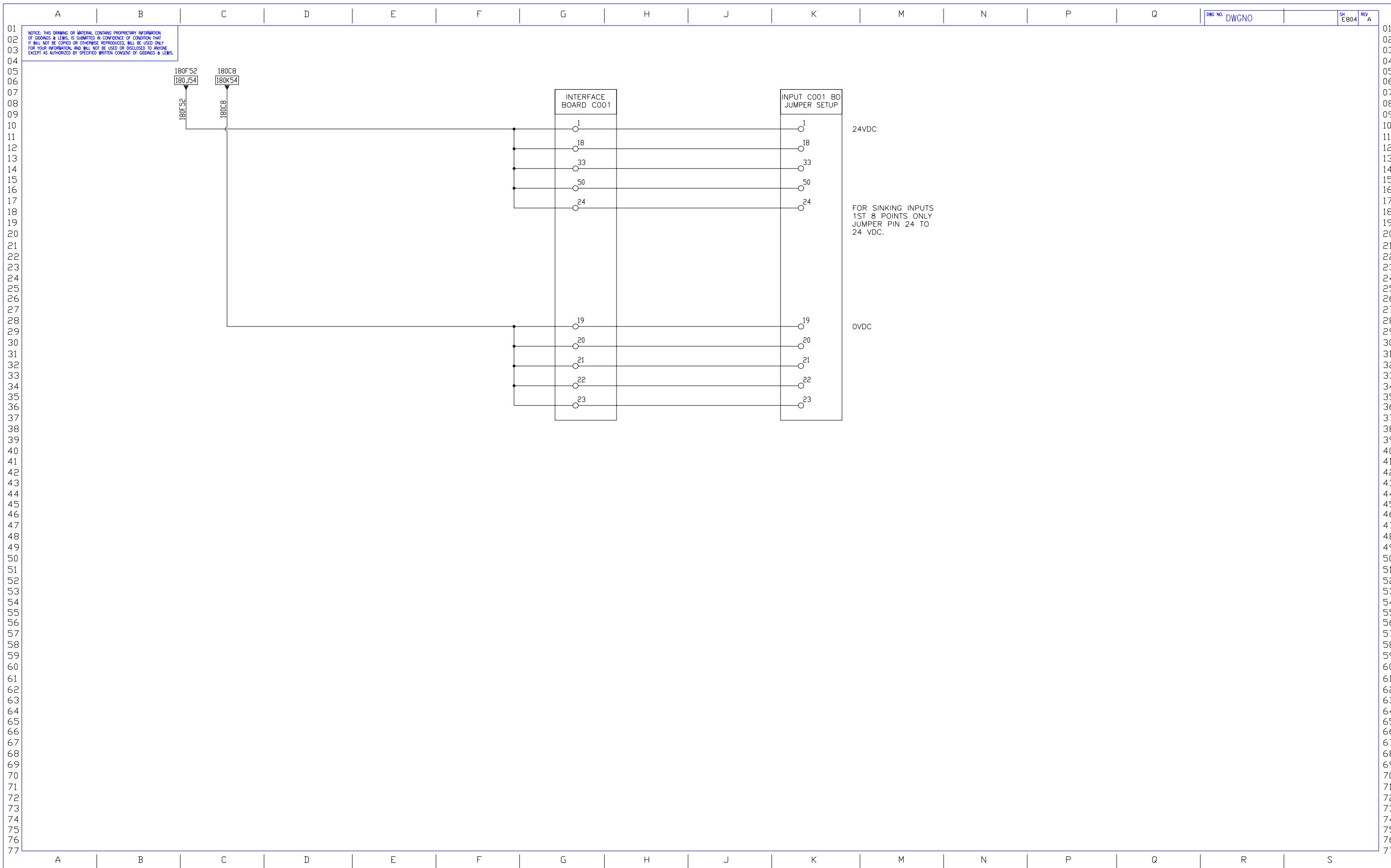
5.16 E802_INPUT CARD FOR C001 BOARD_SHT2



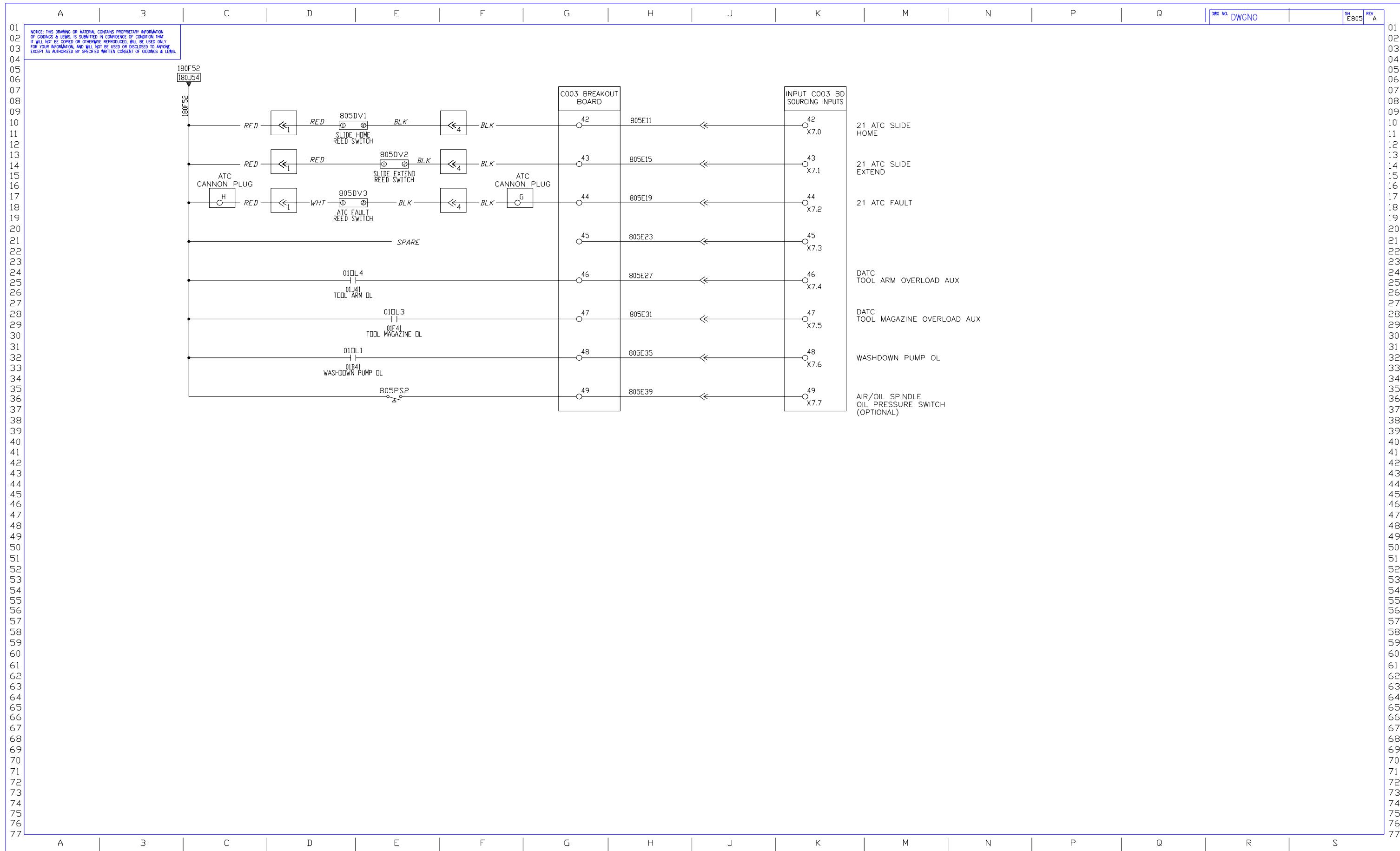
5.17 E803 INPUT CARD FOR C001 BOARD SHT3



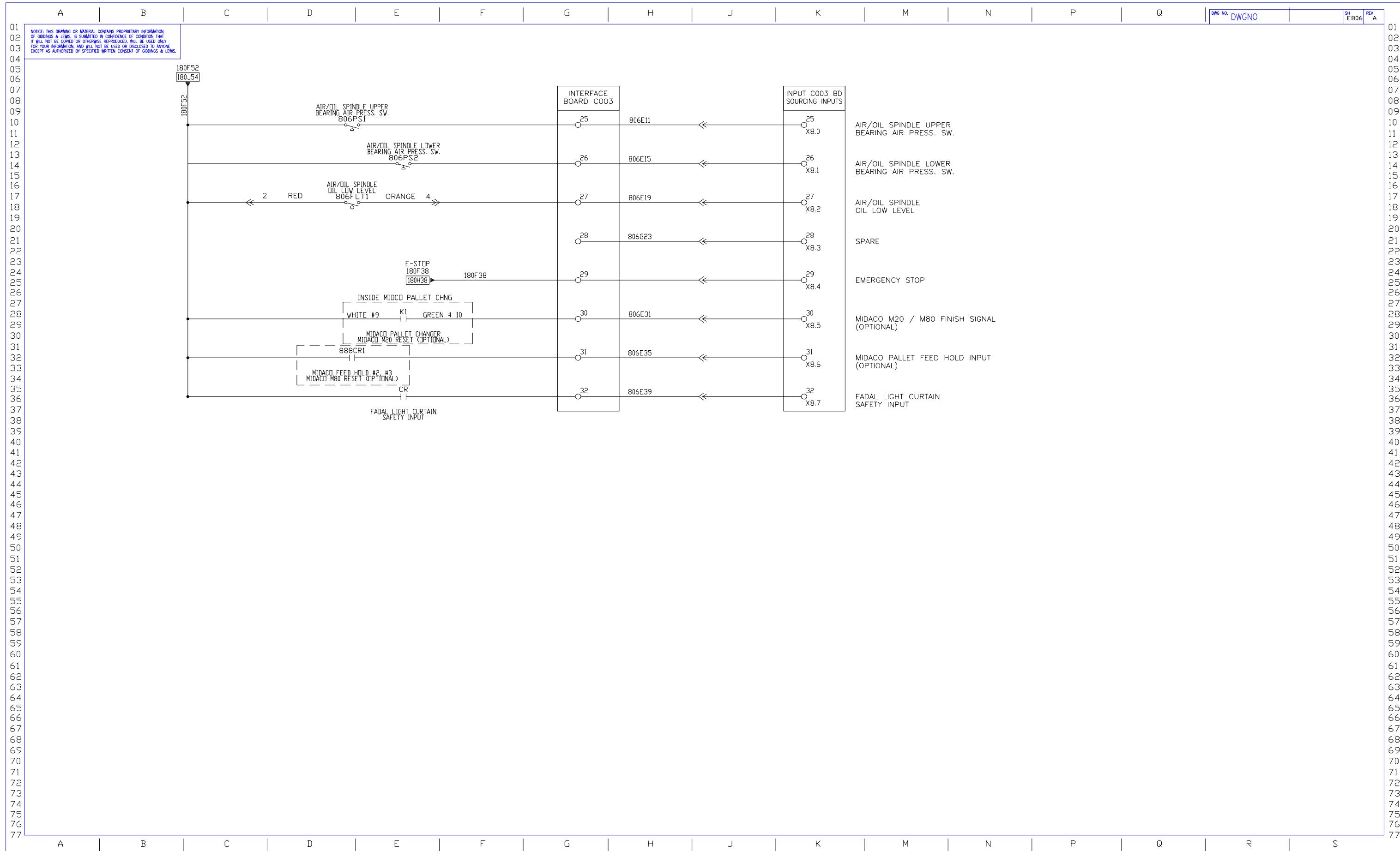
5.18 E804_C001 BOARD JUMPER SETUP DETAIL



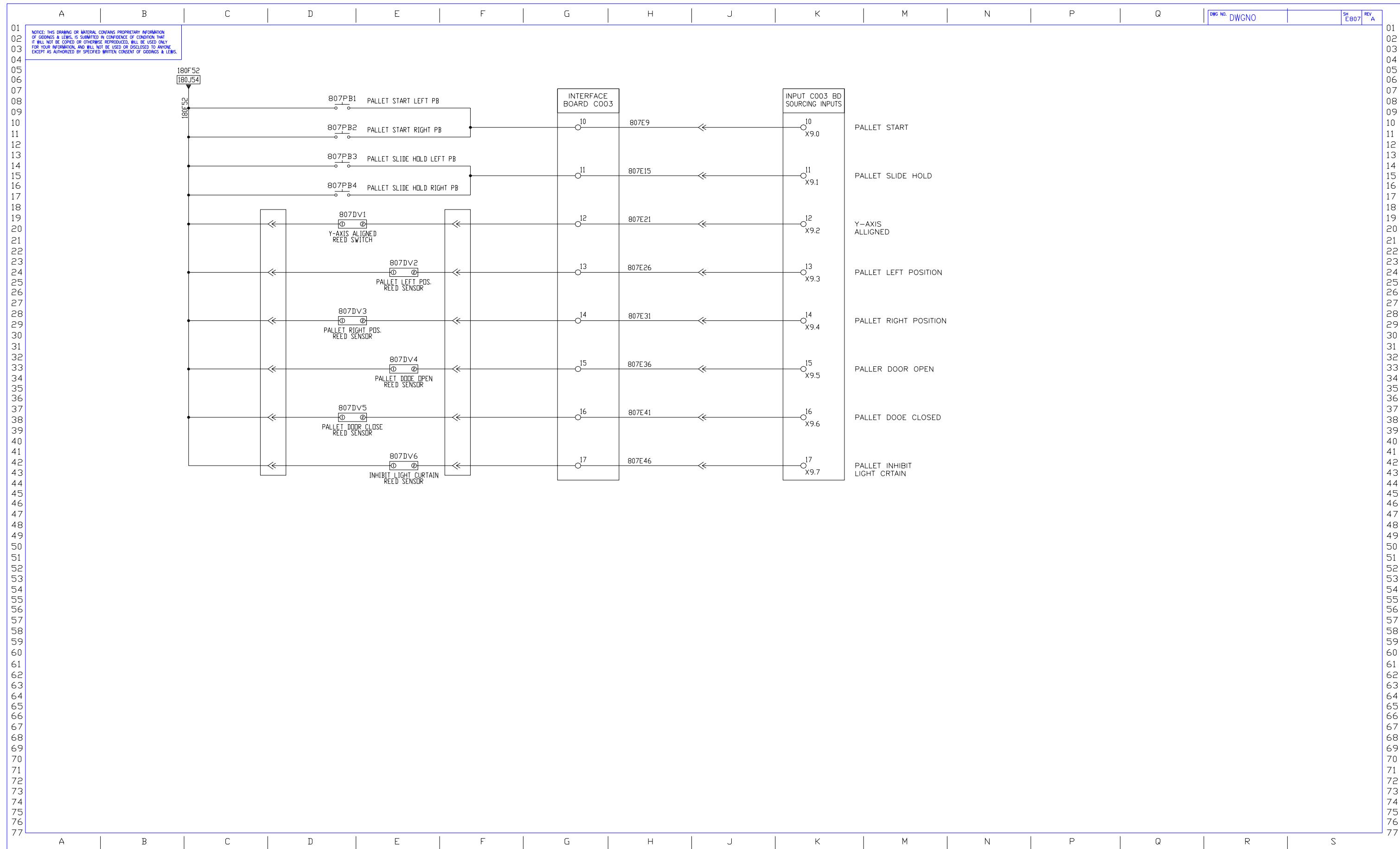
5.19 E805_INPUT CARD FOR C003 BOARD_SHT1



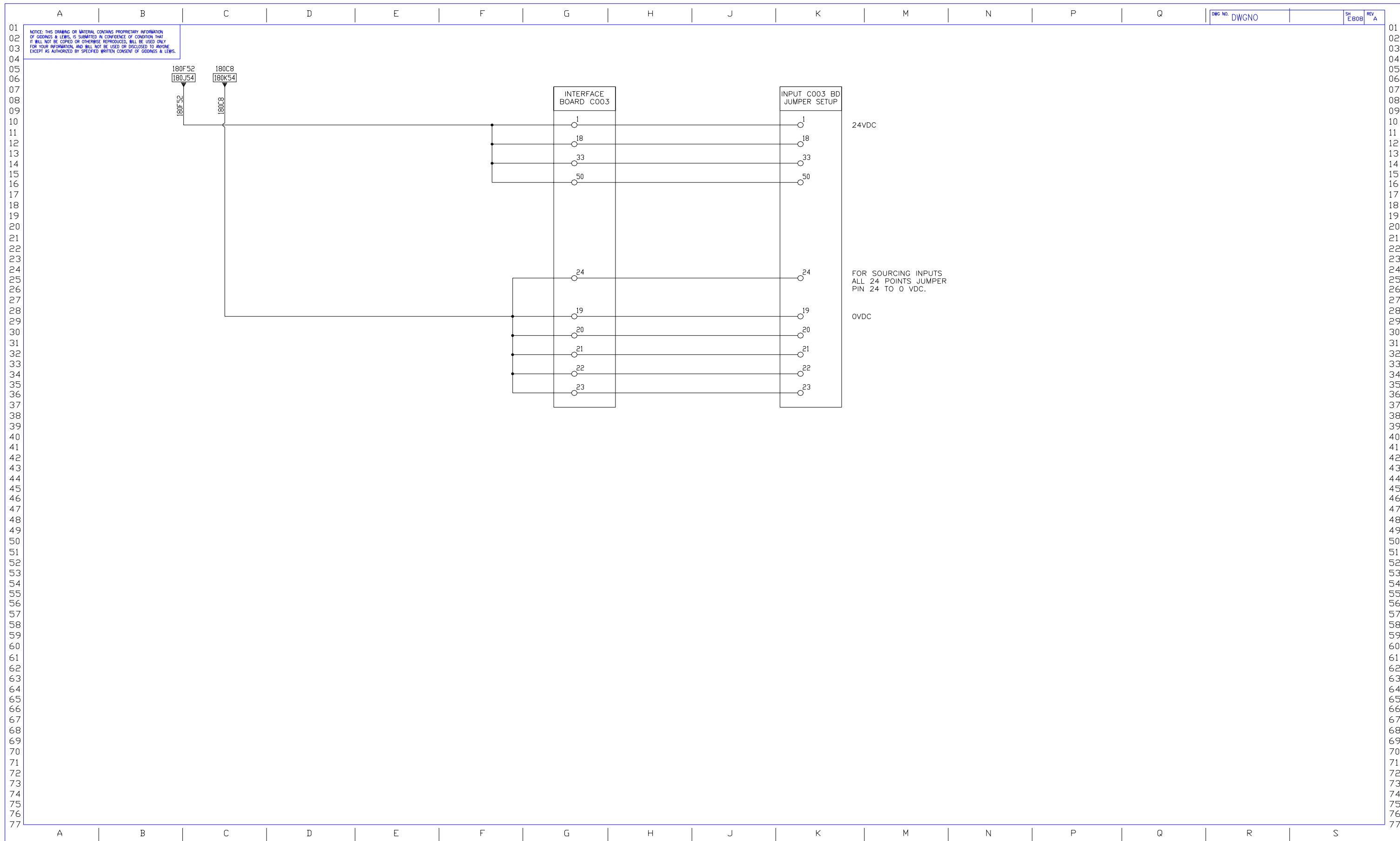
5.20 E806_INPUT CARD FOR C003 BOARD_SHT2



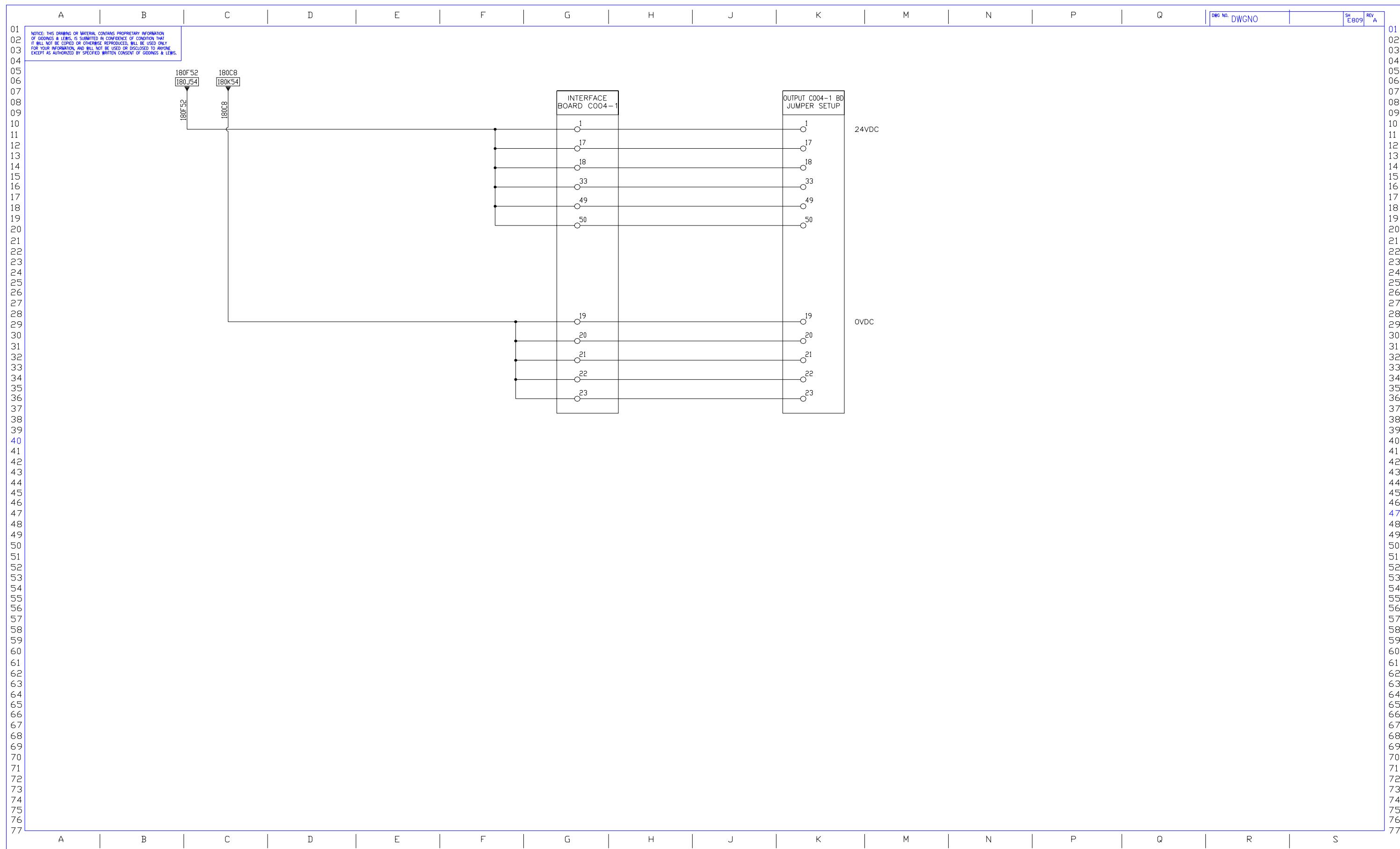
5.21 E807_INPUT CARD FOR C003 BOARD_SHT3



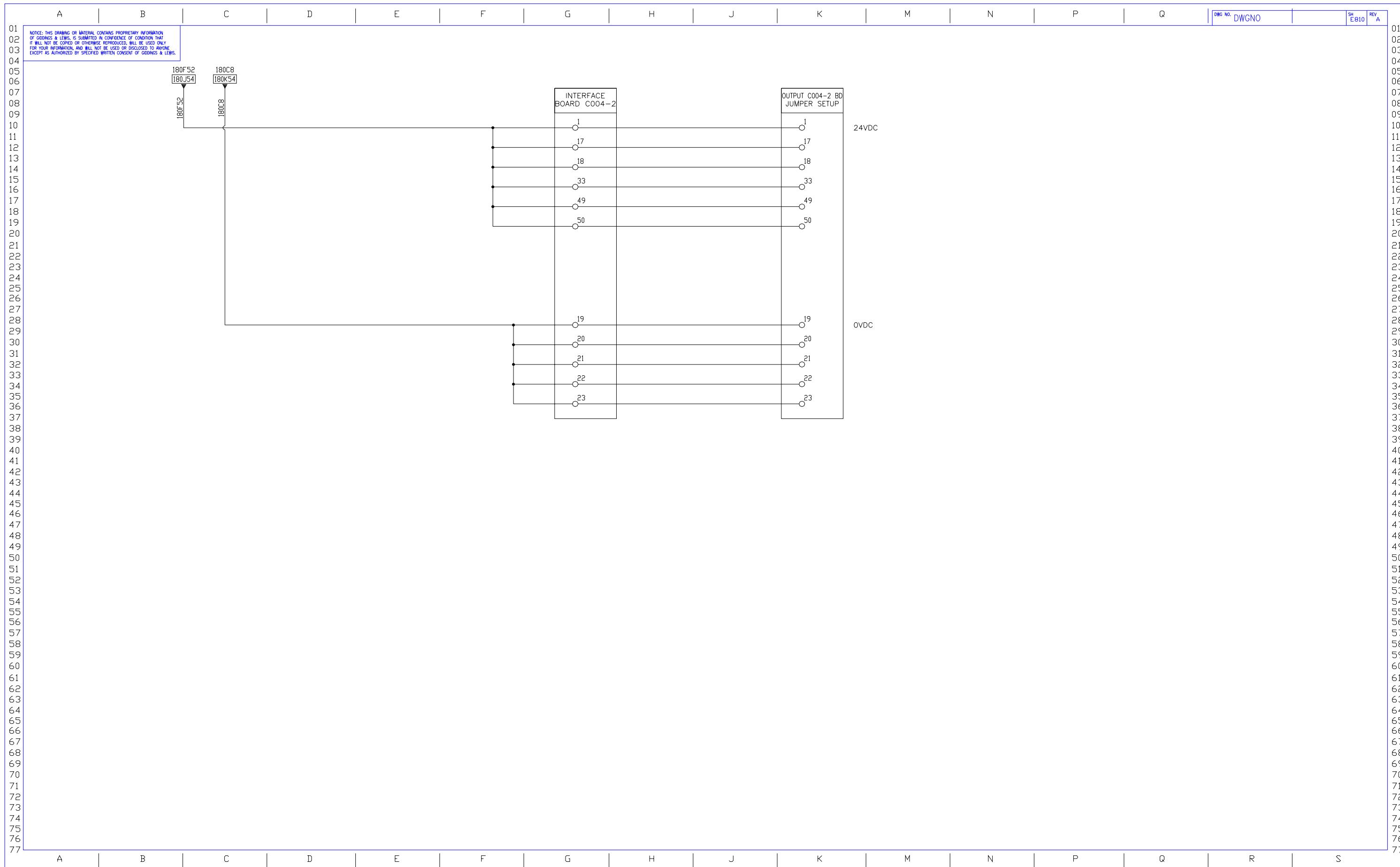
5.22 E808_C003 BOARD JUMPER SETUP DETAIL



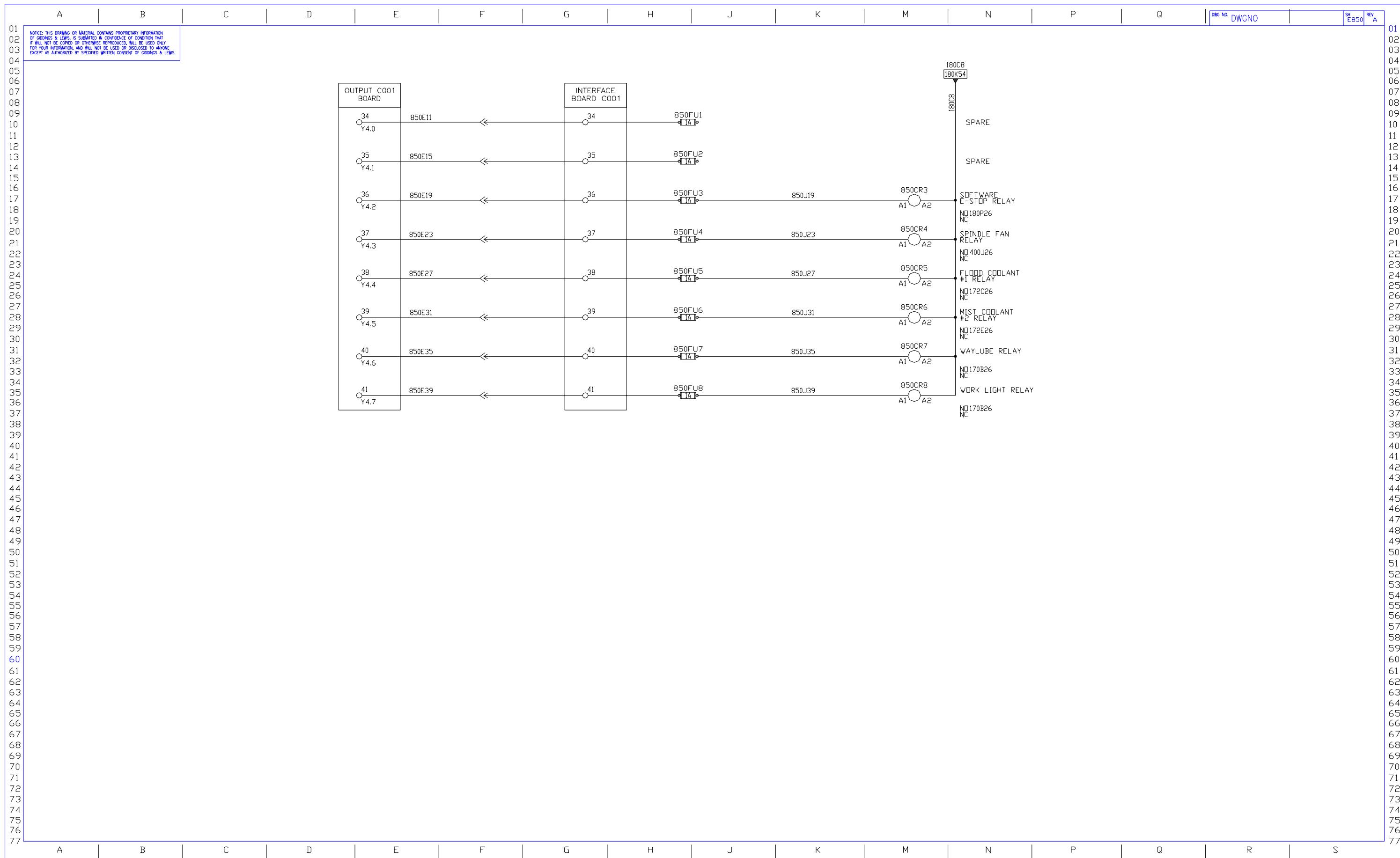
5.23 E809_C004 BOARD JUMPER SETUP DETAIL_SHT1



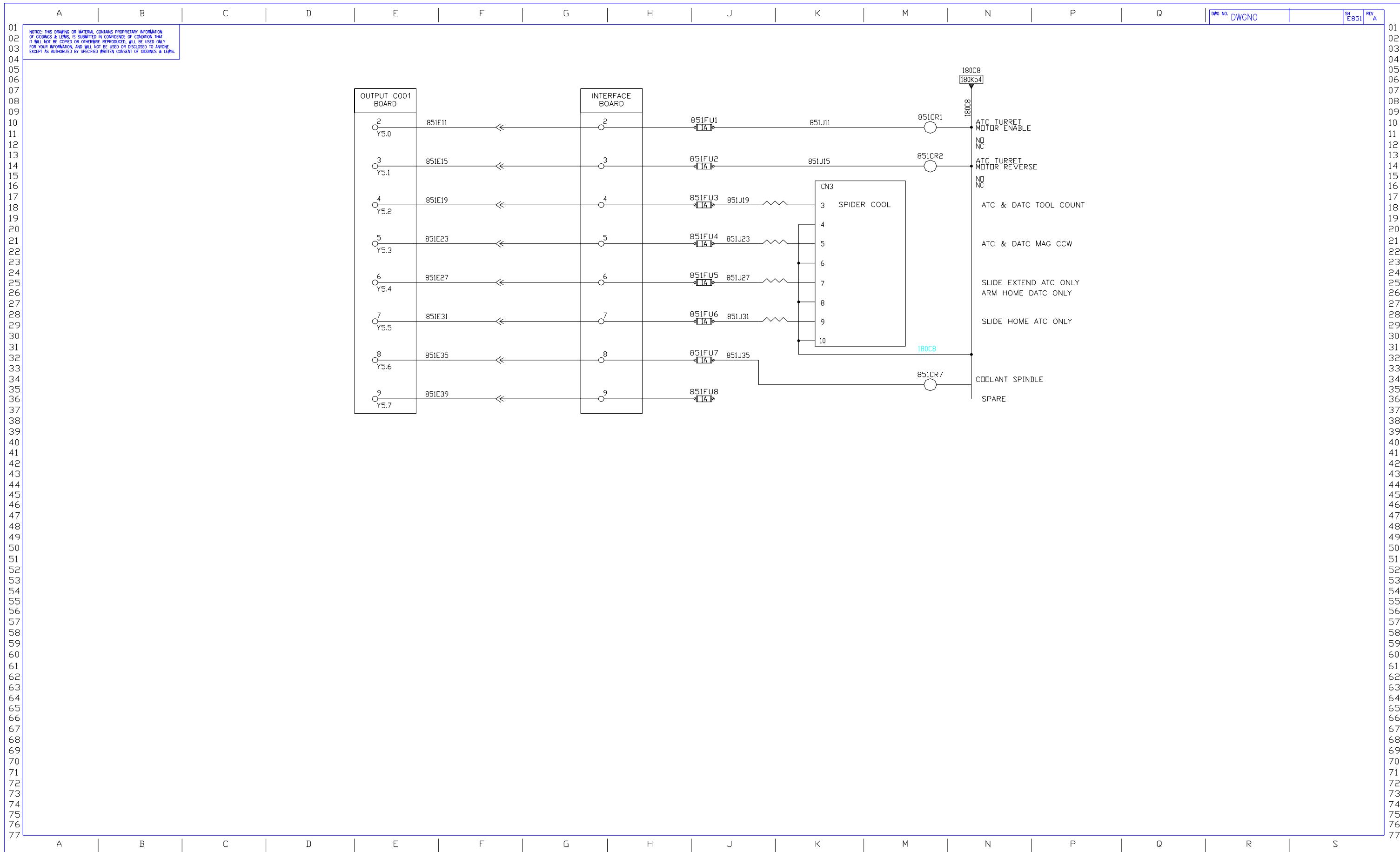
5.24 E810_C004 BOARD JUMPER SETUP DETAIL_SHT2



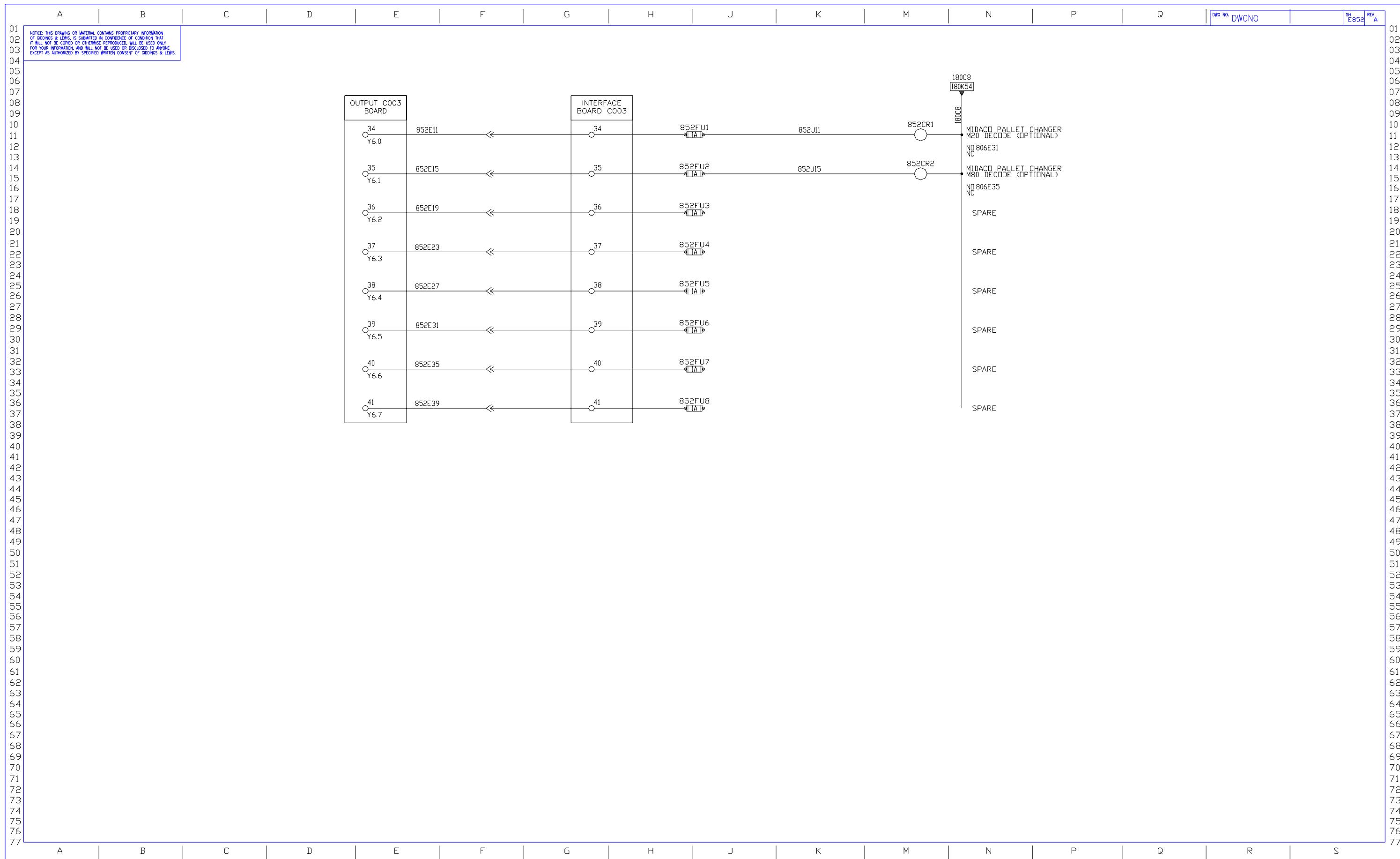
5.25 E850_OUTPUT CARD FOR C001 BOARD_SHT1



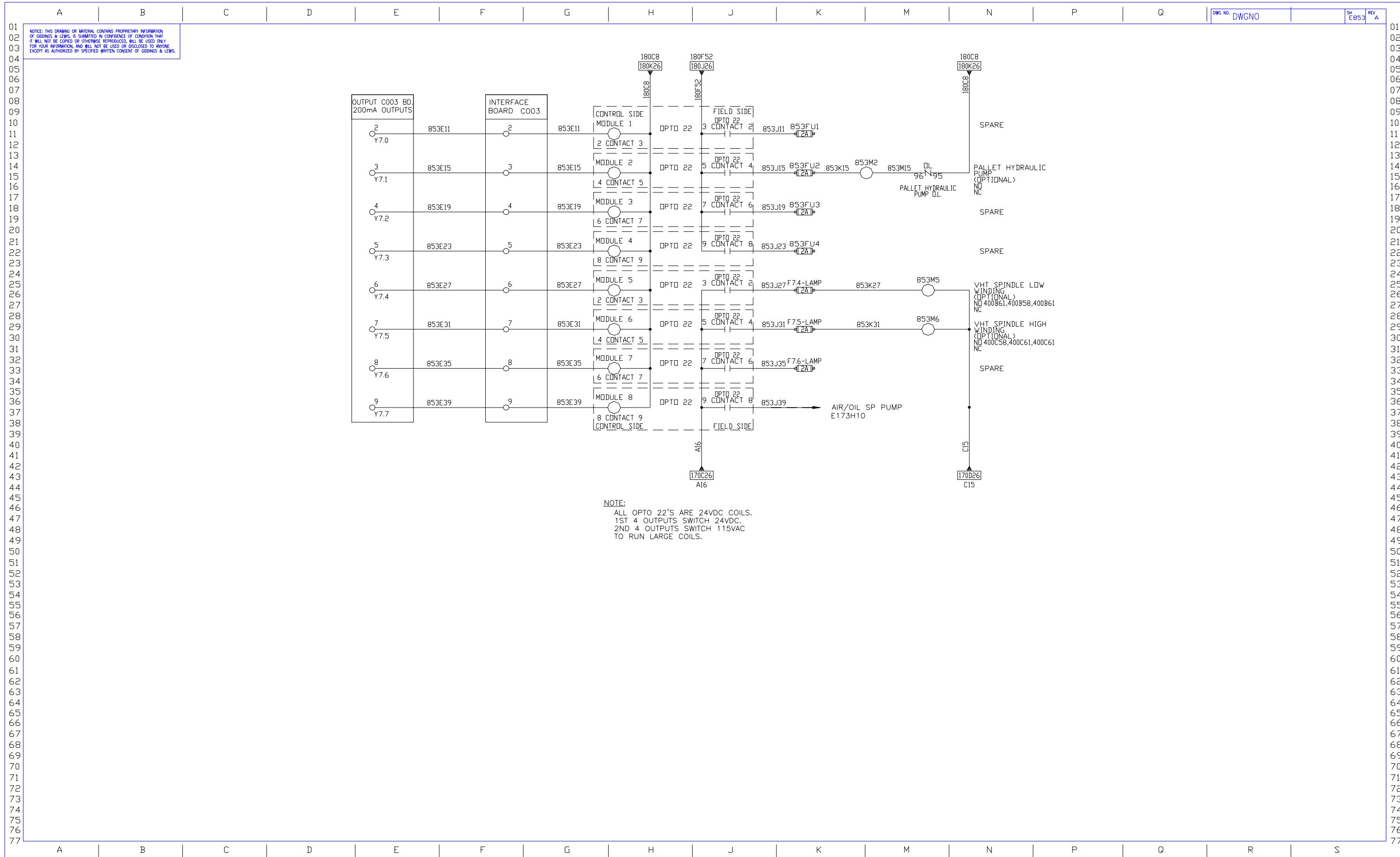
5.26 E851_OUTPUT CARD FOR C001 BOARD_SHT2



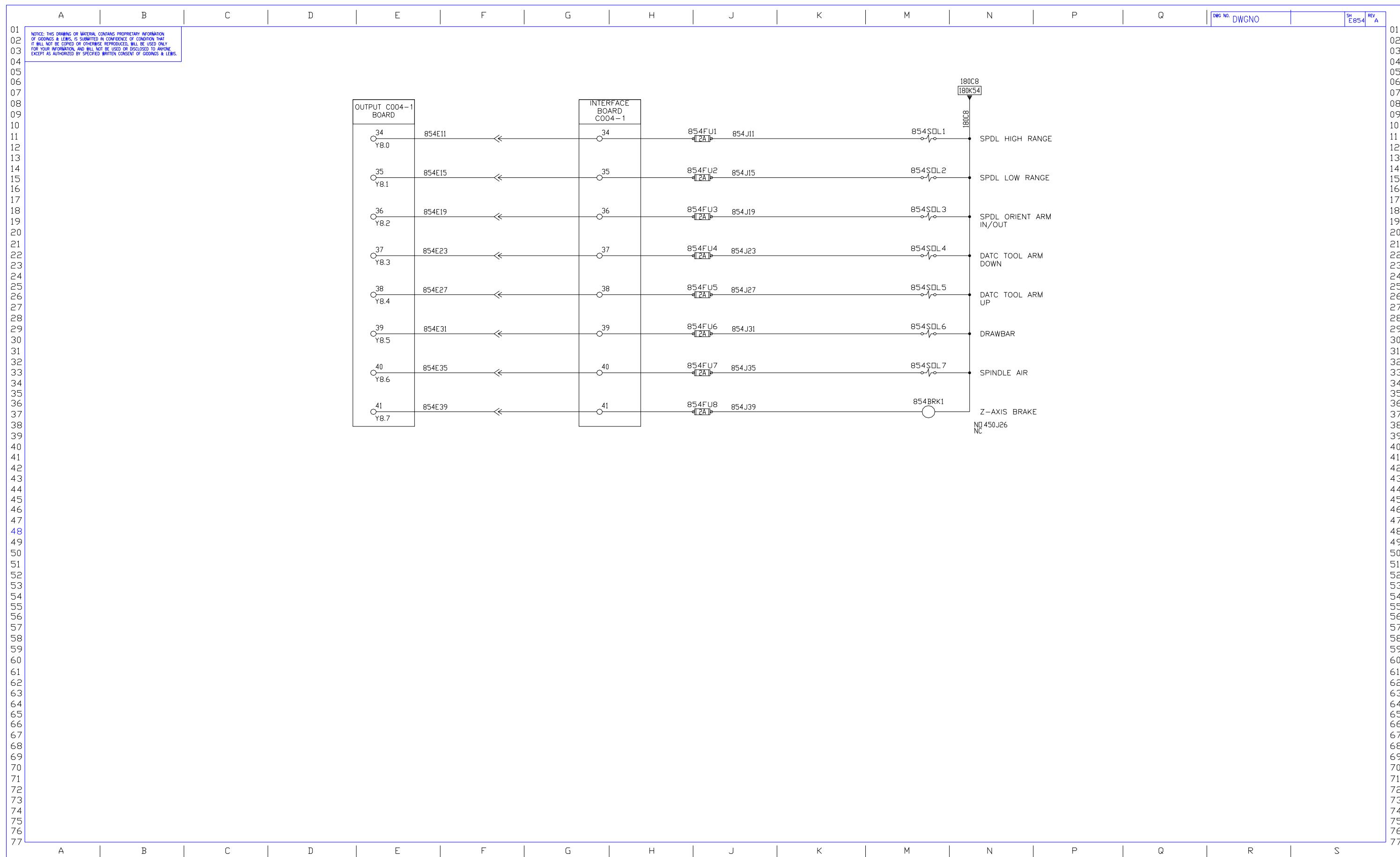
5.27 E852_OUTPUT CARD FOR C003 BOARD_SHT1



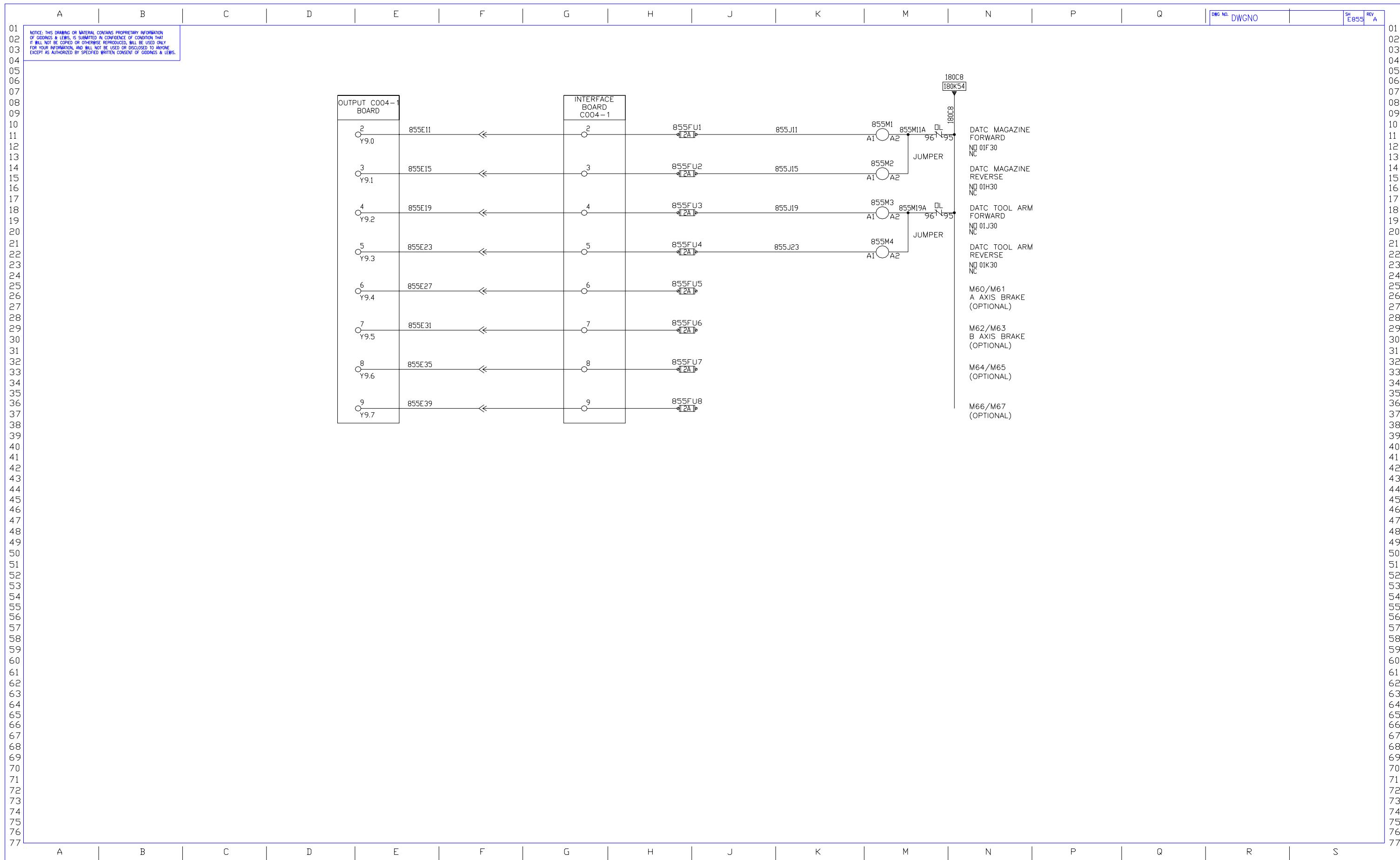
5.28 E853_OUTPUT CARD FOR C003 BOARD_SHT



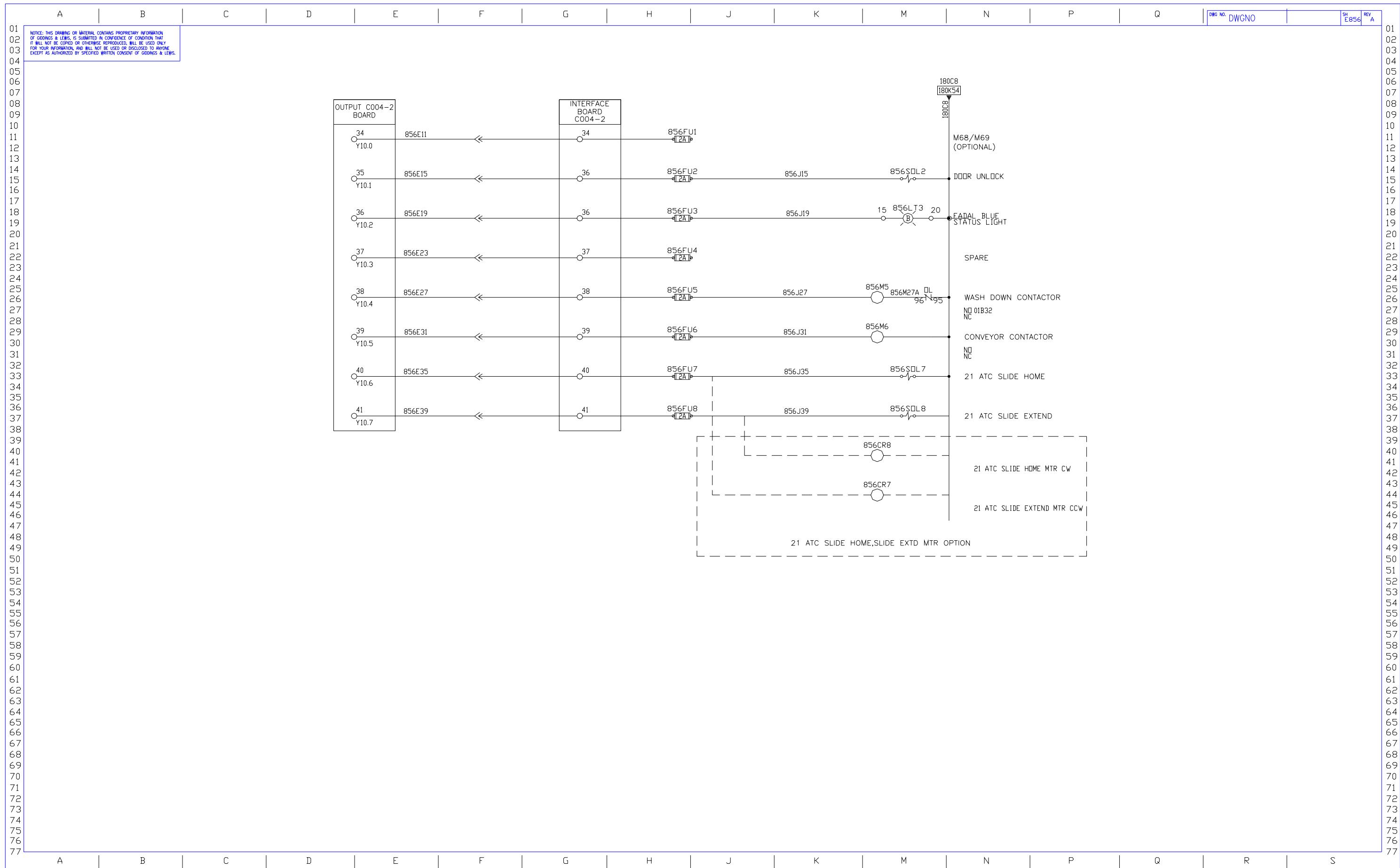
5.29 E854 OUTPUT CARD FOR C004-1 BOARD SHT1



5.30 E855_OUTPUT CARD FOR C004-1 BOARD



5.31 E856_OUTPUT CARD FOR C004-2 BOARD_SHT1



5.32 E857_OUTPUT CARD FOR C004-2 BOARD_SHT2

